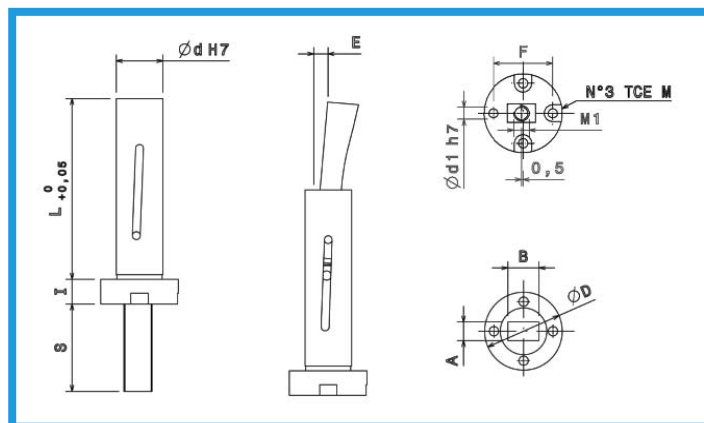


U I N

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-Articoli tecnici per stampi-





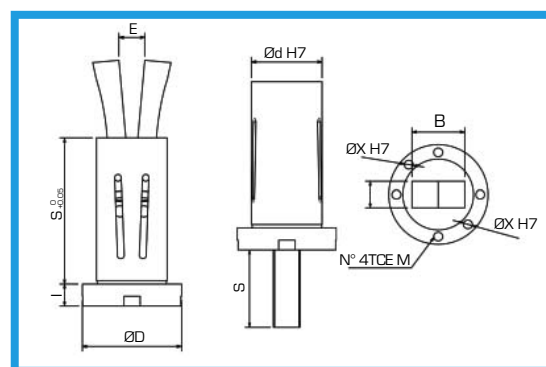
Esempio di ordinativo: Codice
Example of purchasing order: Code

Part.	Materiale Material	Trattamento Treatment	Rivestimento Coating
Pinza - Clamp	1.2343/44	Tempra 50/52 Hrc Hardening 50/52 Hrc	Wonder
Asta - Pin	1.2343/44	Tempra 50/52 Hrc Hardening 50/52 Hrc	
Bussola - Bush	1.2842	Tempra 54/56 Hrc Hardening 54/56 Hrc	

Codice Code	A	B	D	d	d1	L	I	S	E	M	M1	F
CAM04	4	7	22	12	3	48	8	25	4	M3	M3	16
CAM05	5	7	22	12	3	48	8	25	4	M3	M3	16
CAM06	6	10	25	15	3	58	8	28	4,8	M3	M5	19
CAM08	8	10	26	16	3	58	8	28	4,8	M3	M5	20
CAM10	10	12	29	19	3	58	8	30	5,4	M3	M5	23
CAM12	12	12	34	21	4	66	10	35	5,8	M4	M6	26
CAM14	14	15	38	24	4	66	10	35	5,8	M5	M6	30

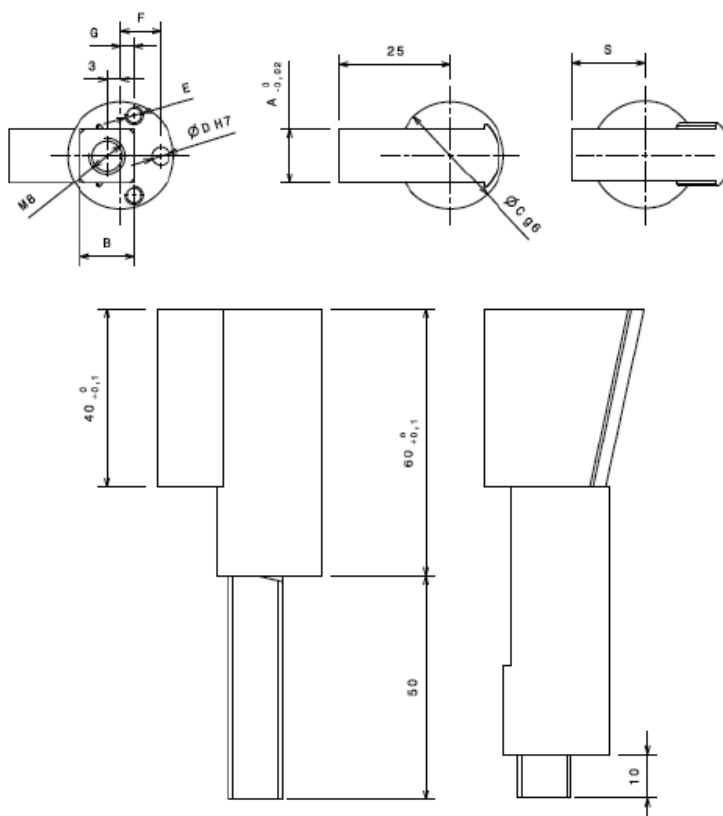
- Esecuzione Camme Speciali
- Special Cam Execution

Parte Part	Materiale Material	Trattamento Treatment	Rivestimento Coating
Pinza - Clamp	1.2343/44	Tempra 50/52 Hrc Hardening 50/52 Hrc	Wonder
Asta - Pin	1.2343/44	Tempra 50/52 Hrc Hardening 50/52 Hrc	
Bussola - Bush	1.2842	Tempra 54/56 Hrc Hardening 54/56 Hrc	



Esempio di ordinativo: Codice + Caratteristiche tecniche del particolare da realizzare
Example of purchasing order: Code + Technical data of particular execution

Codice Code	A	B	D	d	L	I	S	E
CAM - S								



Part.	Materiale Material	Trattamento Treatment	Rivestimento Coating
Pinza - Clamp	1.2343/44	Tempra 50/52 Hrc Hardening 50/52 Hrc	Wonder
Asta - Pin	1.2343/44	Tempra 50/52 Hrc Hardening 50/52 Hrc	
Bussola - Bush	1.2842	Tempra 54/56 Hrc Hardening 54/56 Hrc	

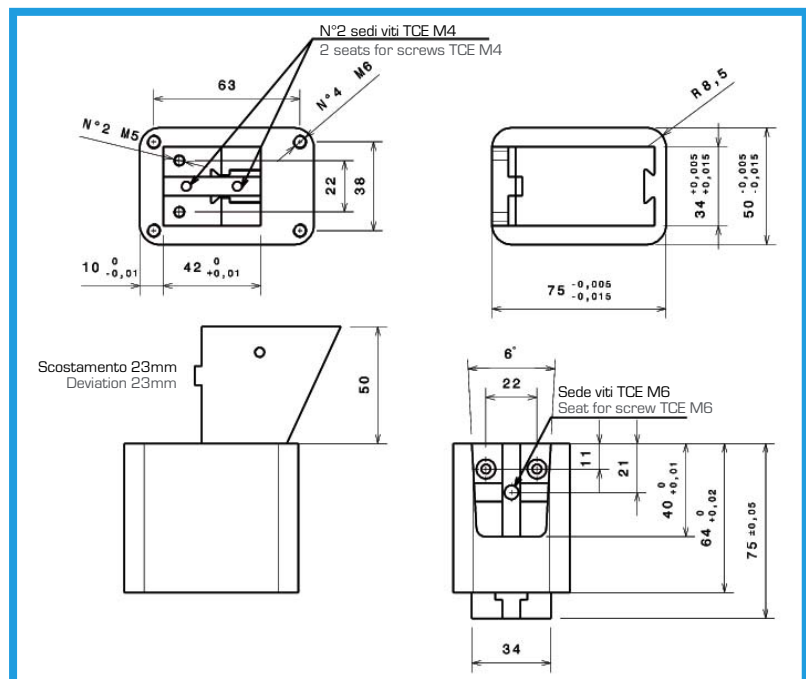
Esempio di ordinativo: Codice
Example of purchasing order: Code

Codice Code	A	B	C	D	E	F	G	S x Ø°
PI122430	12	12	24	4	M4	9	3	16,5
PI163260	16	18	32	5	M5	11	3	16,5
PI203660	20	18	36	5	M5	14	1	16,5
PI244260	24	18	42	5	M5	14	1	16,5

PI

- Pattino Interno
- Internal Slide

Parte Part	Materiale Material	Trattamento Treatment
Bussola - Bush	1.2842	Tempra 54/56 Hrc
Slitta - Carrier	1.2343/44	Tempra 50/52 Hrc
Pattino - Slide	Bronzo - Bronze	



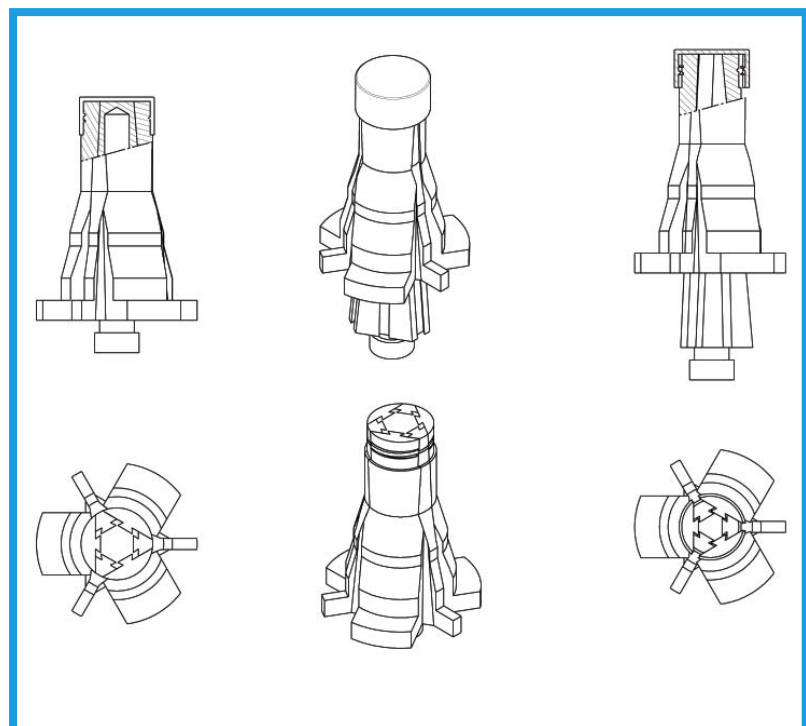
Esempio di ordinativo: Codice
Example of purchasing order: Code

MCS

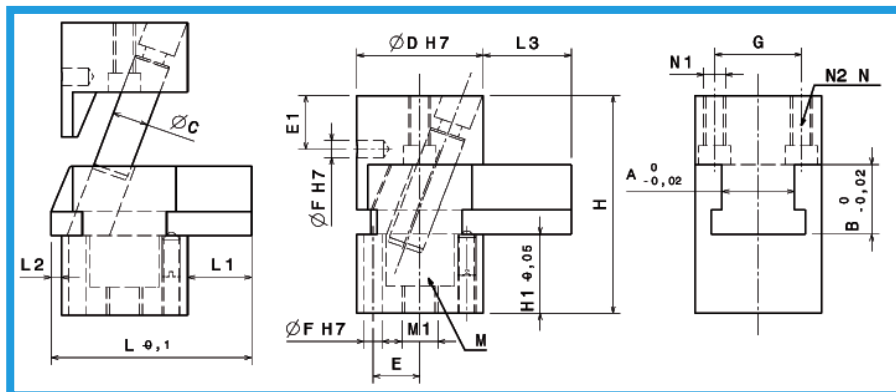
- Maschio Collassabile
- Collapsible Cones



Codice Code	MAX Ø	MIN Ø	Altezza di Figura Height of Figure
MCS			

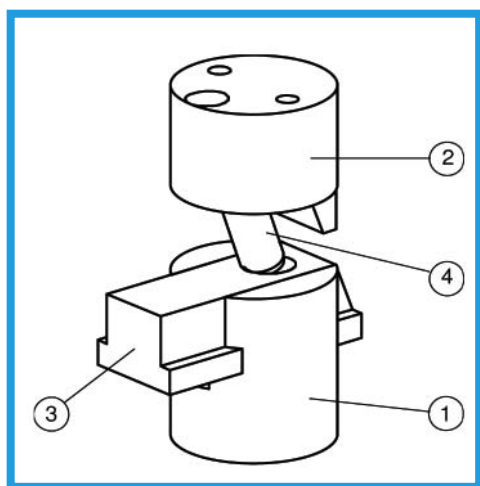


Materiali speciali fornibili su richiesta del cliente
Special materials available upon request of the client

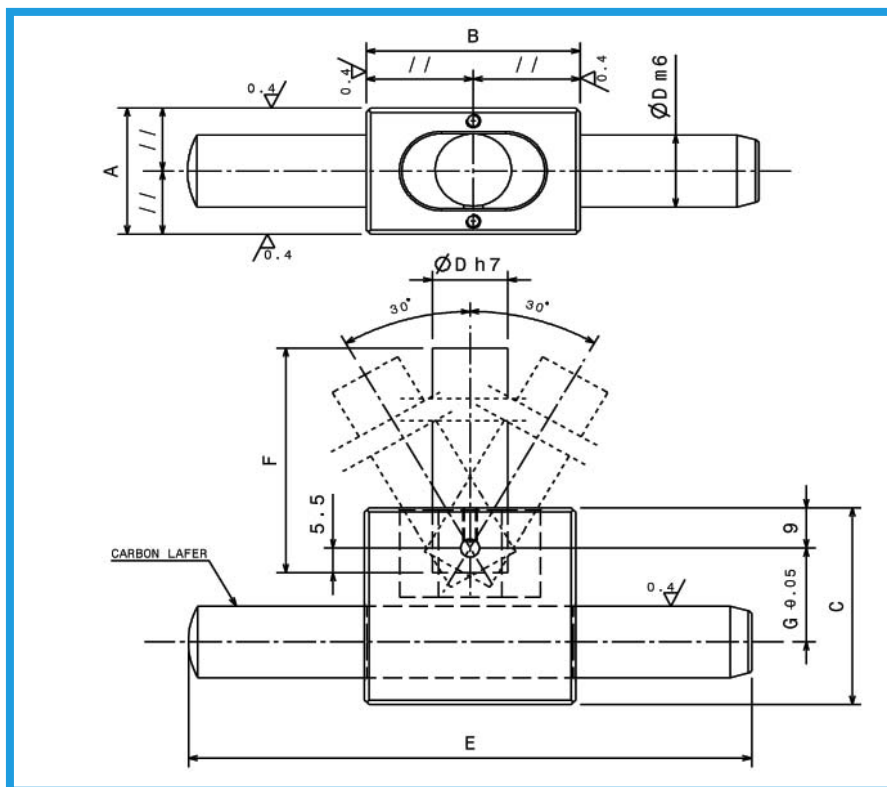


Esempio di ordinativo: Codice
 Example of purchasing order: Code

Codice Code	A	B	C	D	E	E1	F	G	H	H1	L	L1	L2	L3	M	M1	N	N1	Str.
CC101022	10	10	Ø6	Ø22	7,5	11,5	Ø4H7	14	35,5	10	25	12,5	1,8	15	M5	M6	M3	M4	2,5
CC151530	15	15	Ø8	Ø30	10,5	15,5	Ø5H7	19	51	16	45	15,4	1,2	20	M6	M8	M4	M5	4,6
CC202035	20	20	Ø10	Ø35	13	15,5	Ø5H7	24	63	23	55,5	17,9	2,6	25	M8	M10	M5	M6	7,1



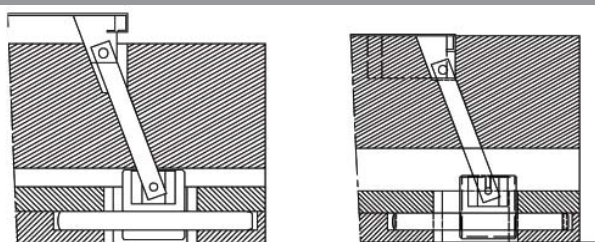
Parte Part	Materiale Material	Trattamento Treatment
1	1.2312	Nitratato - Nitred
2	1.2312	Nitratato - Nitred
3	1.2343	Temperato - Hardened HRC 52-54
4	C53	Temperato - Hardened HRC 61-64

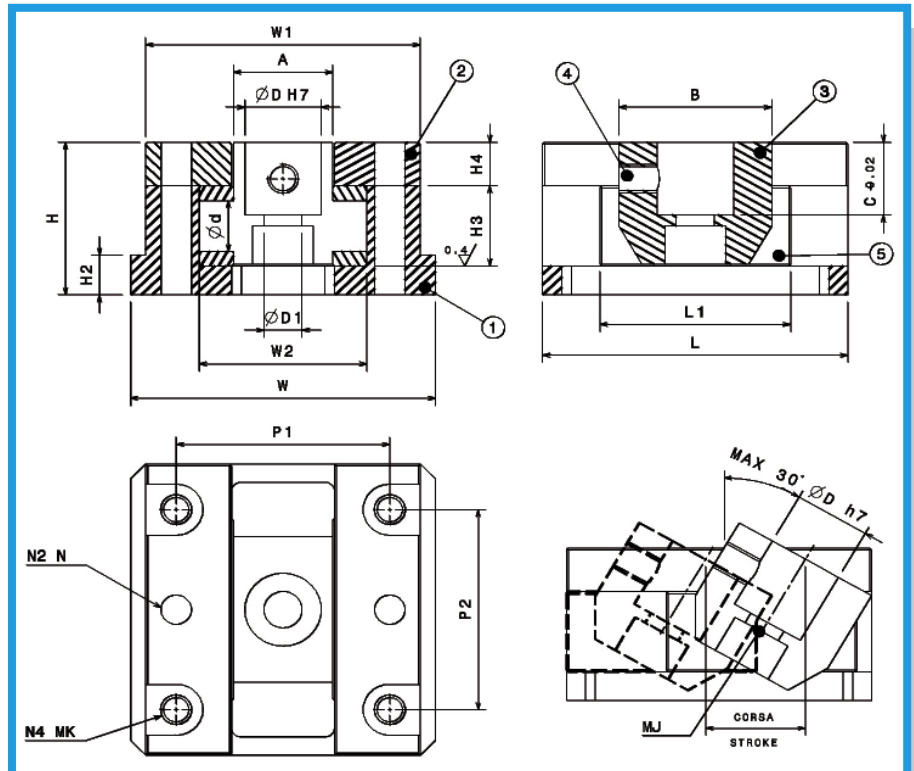
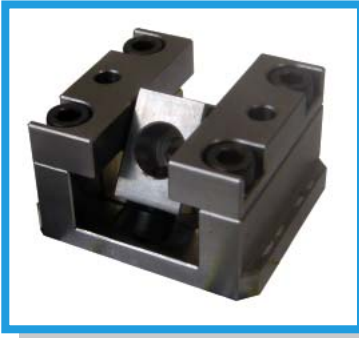


Esempio di ordinativo: Codice
Example of purchasing order: Code

Codice Code	A	B	C	D	E	F	G
SA102032	20	32	37	10	100	195	18
SA122438	24	38	40	12	100	240	19
SA162845	28	45	44	16	120	305	21

Esempi di installazione - Example of installation

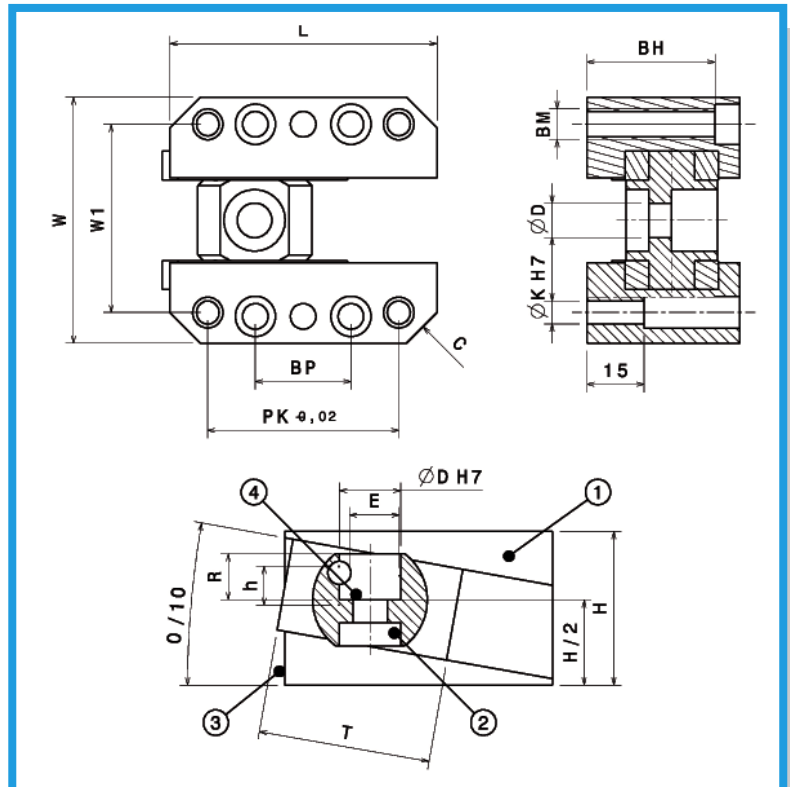




Parte Part	Note Notes
Base Base	1 pz./1 pc.
Piastrella Chiusura Lock Plate	2 pz./2 pc.
Bussola Inclinata Angled Bush	1 pz./1 pc.
Grano Grain	1 pz./1 pc.
Slitta Carrier	2 pz./

Esempio di ordinativo: Codice
Example of purchasing order: Code

Codice Code	D	d	D1	A	B	C	MJ	H	H2	H3	H4	L	L1	W	W1	W2	P1	P2	MK	N	Corsa Stroke
SAS081120	8	7	4,5	11	20	8	M4	22	5	11	7	32	20	33	30	19	24	20	M3	3	10
SAS101525	10	7	5,5	15	25	10	M5	27	5	15	8	45	25	45	40	25	32	30	M4	4	18
SAS121725	12	10	7	17	25	12	M6	32	7	16	10	50	30	57	51	31	39	35	M6	6	20
SAS162230	16	12	9	22	30	16	M8	36	8	20	10	65	40	65	58	38	46	40	M6	6	25
SAS202640	20	14	11	26	40	20	M10	42	11	22	12	80	50	80	72	44	56	55	M8	8	30
SAS253245	25	16	14	32	45	25	M12	50	15	26	15	90	55	93	85	52	66	65	M10	10	35
SAS303850	30	18	14	38	50	30	M12	55	15	30	15	100	60	101	93	60	74	70	M10	10	40
SAS354560	35	20	14	45	60	35	M12	62	15	34	18	120	75	120	110	70	85	80	M12	10	45
SAS405570	40	25	18	55	70	40	M16	70	15	44	18	135	85	130	120	80	95	90	M12	10	50
SAS456080	45	30	18	60	80	45	M16	80	15	50	20	150	95	140	130	90	105	110	M12	10	55

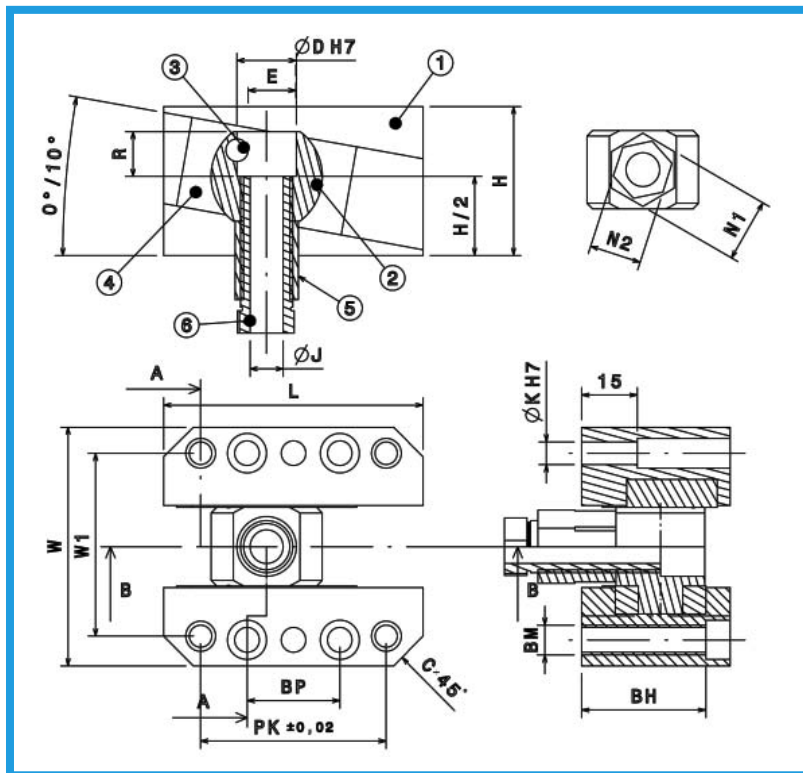


Parte Part	Note Notes
Slitta Carrier	2 pz./2 pc.
Bussola Inclinata Angled bush	1 pz./1 pc.
Guida sbarra Guide bar	2 pz./2 pc.
Spina Slot	1 pz./1 pc.

Esempio di ordinativo: Codice + angolazione

Example of purchasing order: Code + angle

Codice Code	D	W	L	H	W1	BP	R	PK	K	BM	BH	E	h	C	T	d
SAF164050	16	64	70	40	50	25	12	50	Ø6	M8	33,5	13	10	6	45	9
SAF204660	20	76	75	46	60	30	15	55	Ø8	M10	37,5	17	13	8	45	11
SAF254865	25	81	85	48	65	40	17,5	65	Ø8	M10	39,5	22	14	8	50	14
SAF305472	30	88	100	54	72	50	19	80	Ø8	M10	45,5	27	15	8	60	14
SAF356080	35	100	115	60	80	50	20	85	Ø10	M12	49,5	31	15	8	70	14
SAF406588	40	108	125	65	88	50	21,5	85	Ø10	M12	55	36	16	8	80	18

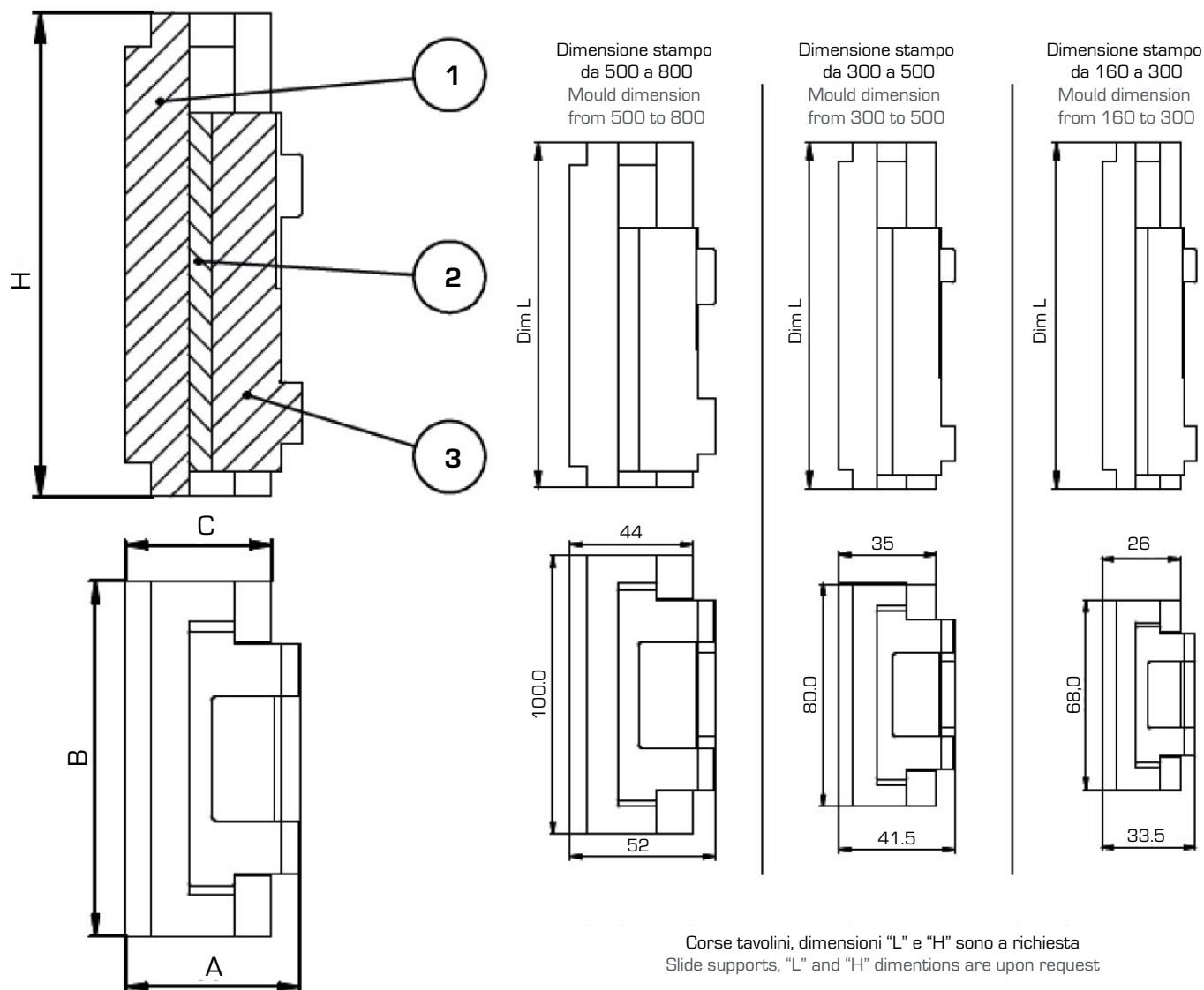


Parte Part	Note Notes
Slitta Carrier	2 pz./2 pc.
Bussola Inclinata Angled bush	1 pz./1 pc.
Spina Slot	1 pz./1 pc.
Guida sbarra Guide bar	2 pz./2 pc.
Ghiera di aggiustaggio Clamping ring for fit	1 pz./1 pc.
Ghiera di serraggio Clamping ring for serration	1 pz./1 pc.

Esempio di ordinativo: Codice + angolazione
Example of purchasing order: Code + angle

Codice Code	D	W	L	H	W1	BP	R	PK	K	BM	BH	E	J	C	T	d	N1	N2
SAM164050	16	64	70	40	50	25	12	50	Ø6	M8	33,5	13	9	6	45	9	17	14
SAM204660	20	76	75	46	60	30	15	55	Ø8	M10	37,5	17	11	8	45	11	22	19
SAM254865	25	81	85	48	65	40	17,5	65	Ø8	M10	39,5	22	13	8	50	14	27	22
SAM305472	30	88	100	54	72	50	19	80	Ø8	M10	45,5	27	13	8	60	14	32	27
SAM356080	35	100	115	60	80	50	20	85	Ø10	M12	49,5	31	13	8	70	14	36	32
SAM406588	40	108	125	65	88	50	21,5	85	Ø10	M12	55	36	17	8	80	18	41	38

- Dispositivo di doppia espulsione
- Device for drive-stop plate

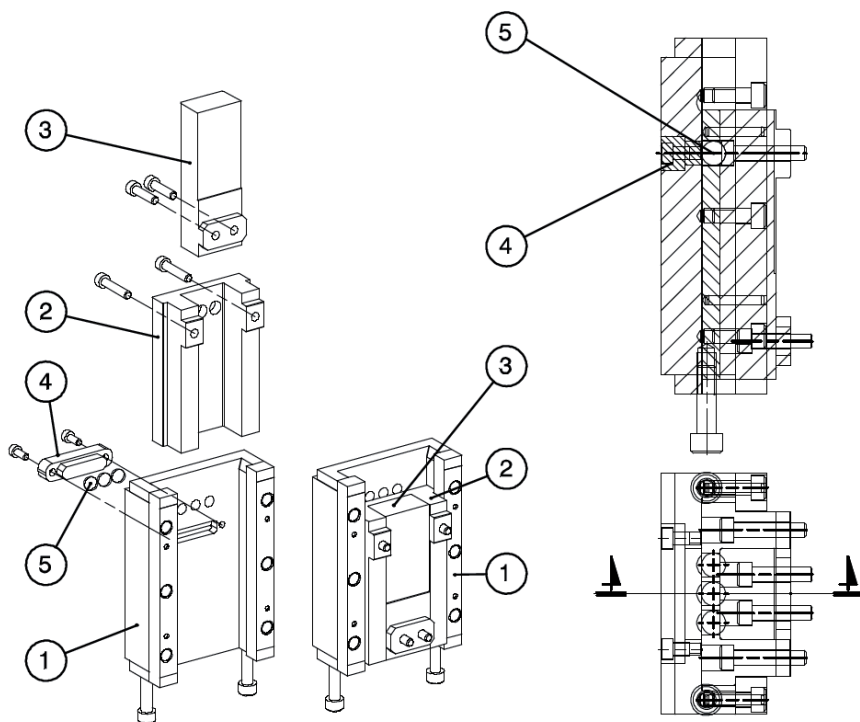


Esempio di ordinativo: Codice
Example of purchasing order: Code

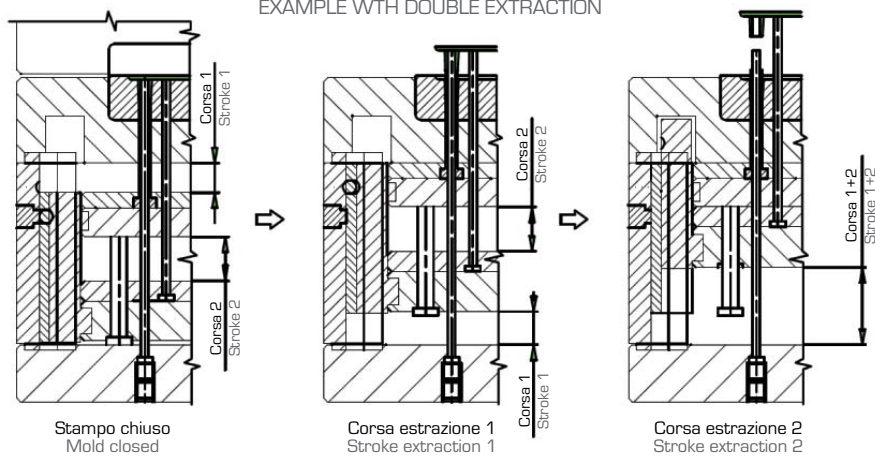
Codice Code	A	B	C	Dimensione stampo Mold Dimensions
1	33,5	68	28	Da 160 a 300 mm / from 160 to 300mm
2	41,5	80	35	Da 300 a 500 mm / from 300 to 500 mm
3	52	100	44	Da 500 a 800 mm / from 500 to 800 mm

- Dispositivo di doppia espulsione
- Device for drive-stop plate

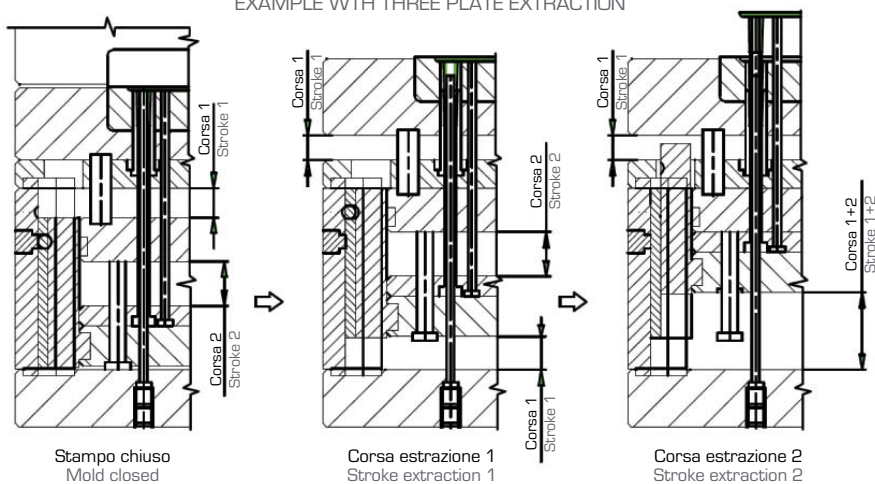
ESEMPIO DI OPERAZIONE
EXAMPLE OF OPERATION



ESEMPIO CON DOPPIA ESTRAZIONE
EXAMPLE WITH DOUBLE EXTRACTION



ESEMPIO CON TRE PIASTRE ESTRAZIONE
EXAMPLE WITH THREE PLATE EXTRACTION



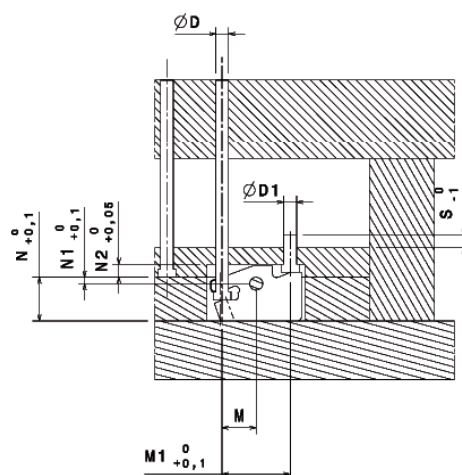
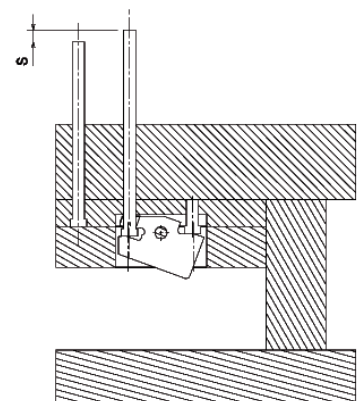
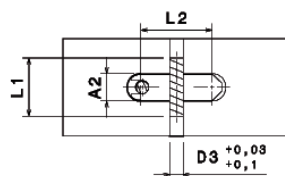
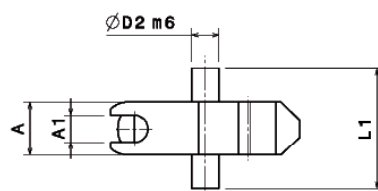
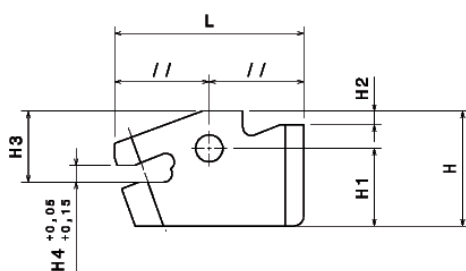


Materiale: 1.2162

Material: 1.2162

Durezza: 60 HRC

Hardened: 60 HRC



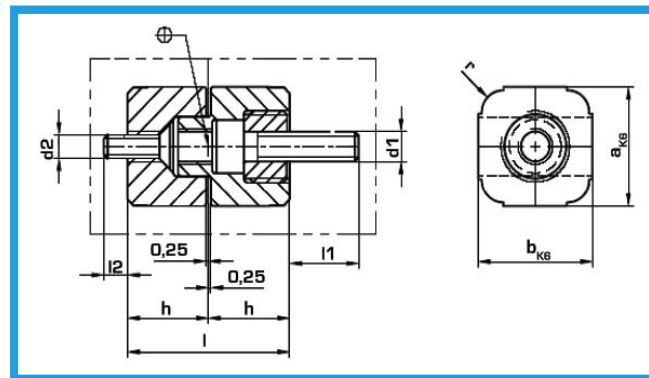
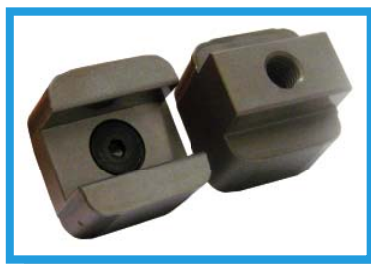
Esempio di ordinativo : Codice

Example of purchasing order : Code

Codice Code	A	A1	A2	D	D1	D2	L	L1	L2	M	M1	N	N1	N2	H	H1	H2	H3	H4	S
AE030826	8	3	8,5	3	4	4	26	16	20	10	20	16	2	4	19	14	2	10	3	2,5
AE061656	16	6	16,5	6	8	8	56	36	42	21	42	27	4	8	34	23	4	21	5	7,6
AE081656	16	8	16,5	8	8	8	56	36	42	21	42	27	4	8	34	23	4	21	5	7,6

R08

- Centraggio Quadro
- Square Lock

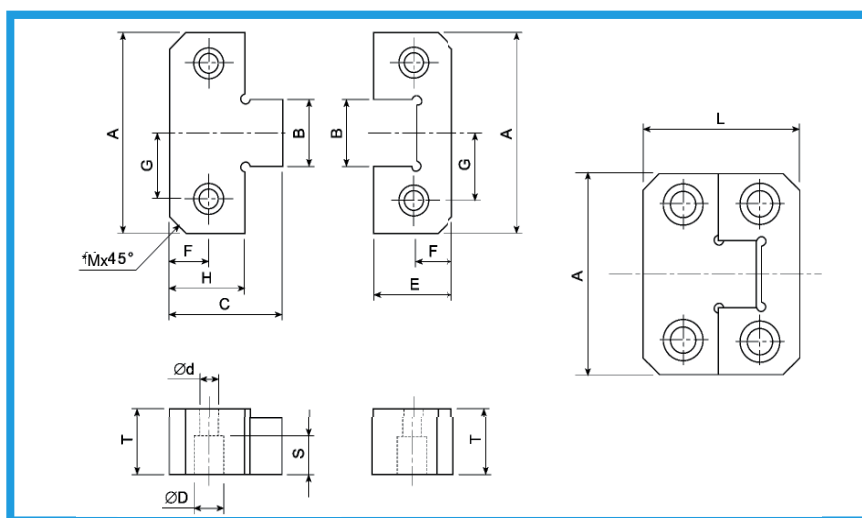
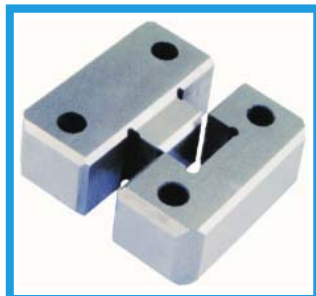


Esempio di ordinativo: Codice
Example of purchasing order: Code

Codice Code	r	d1	d2	l1	l2	l	h	a	b
R0820x20	4	M5	M4	12	4	28	14	20	20
R0825x25	5	M6	M5	13	8	32	16	25	25
R0832x32	6	M8	M6	15	12	36	18	32	32
R0840x40	6	M10	M8	17	10	45	22,5	40	40

LAT 1

- Centraggio Parallelo
- Parallel Lock

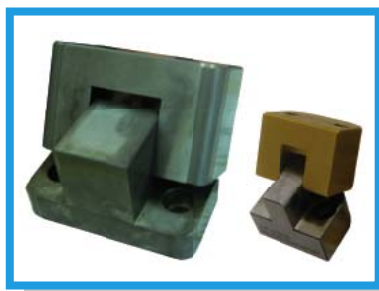


Esempio di ordinativo: Codice
Example of purchasing order: Code

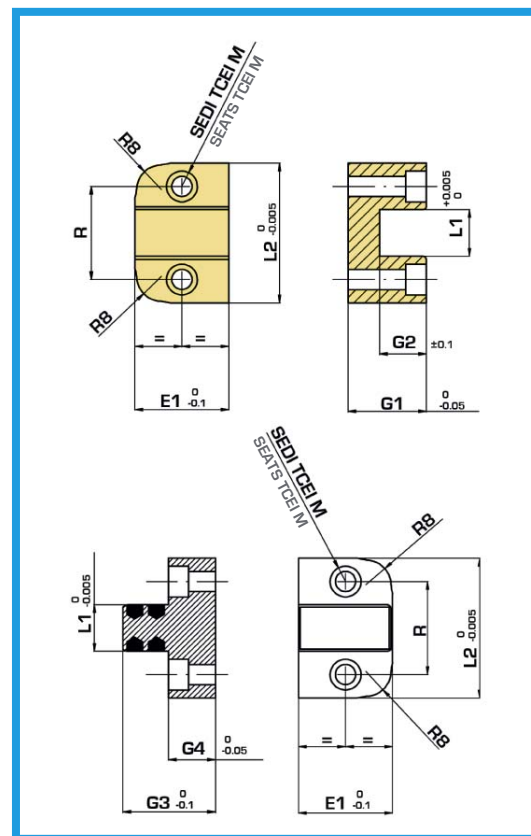
Codice Code	A	L	B	C	D	d	E	F	G	H	*M	S	T
LAT 1038	38	44	12	30	10,5	6,5	22	7	11	22	5	8	13
LAT 1050	50	43	17	30	10,5	6,5	21,5	11	17	21,5	5	8	16
LAT 1075	75	72	25	50	16,5	10,5	36	18	25	36	8	12	19
LAT 1100	100	90	35	65	16,5	10,5	45	22	35	45	10	12	19
LAT 1125	125	90	45	65	16,5	10,5	45	22	42	45	10	12	25

*Disponibile anche con smussi 5x45°

*Available also with chamfers 5x45°



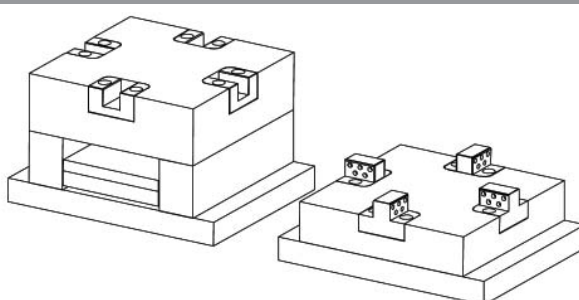
Parte Part	Note Notes
Maschio/Male	Grafite/Graphite
Femmina/Female	PVD



Esempio di ordinativo: Codice
Example of purchasing order: Code

Codice Code	L1	L2	E1	R	G1	G2	G3	G4	M
CNT03526	11	35	26	23	25	15	29,5	15	M5
CNT04530	15	45	30	30	25	15	29,5	15	M6
CNT05536	20	55	36	37,5	30	20	39,5	20	M8
CNT07536	30	75	36	52	35	25	44,5	20	M10
CNT10045	40	100	45	70	60	40	59,5	20	M10
CNT12550	60	125	50	92,5	80	55	79,5	25	M14

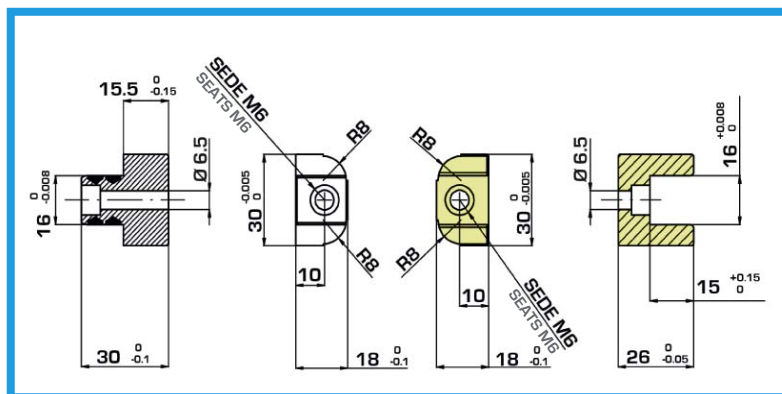
Esempi di installazione - Example of installation



CNT018

- Centraggio Parallelo Mod. CNT018

- Centring Elements



Esempio di ordinativo: Codice

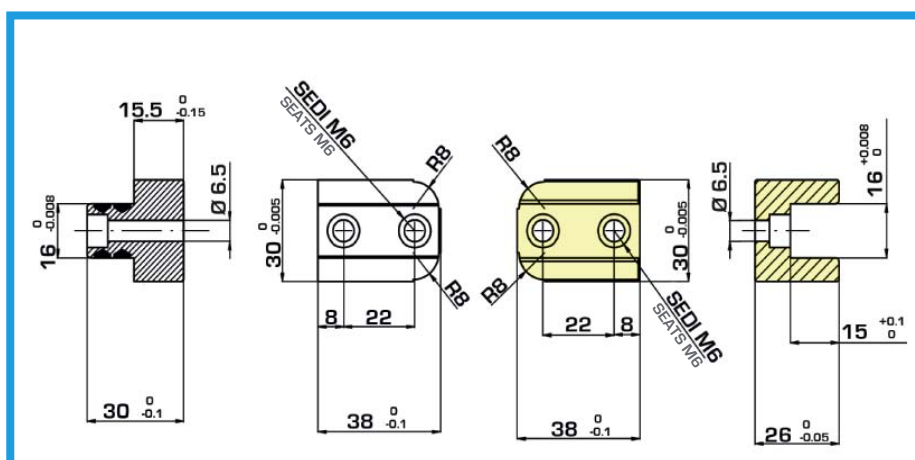
Example of purchasing order: Code

Parte Part	Note Notes
Maschio/Male	Grafite/Graphite
Femmina/Female	PVD

CNT038

- Centraggio Parallelo Mod. CNT038

- Centring Elements



Esempio di ordinativo: Codice

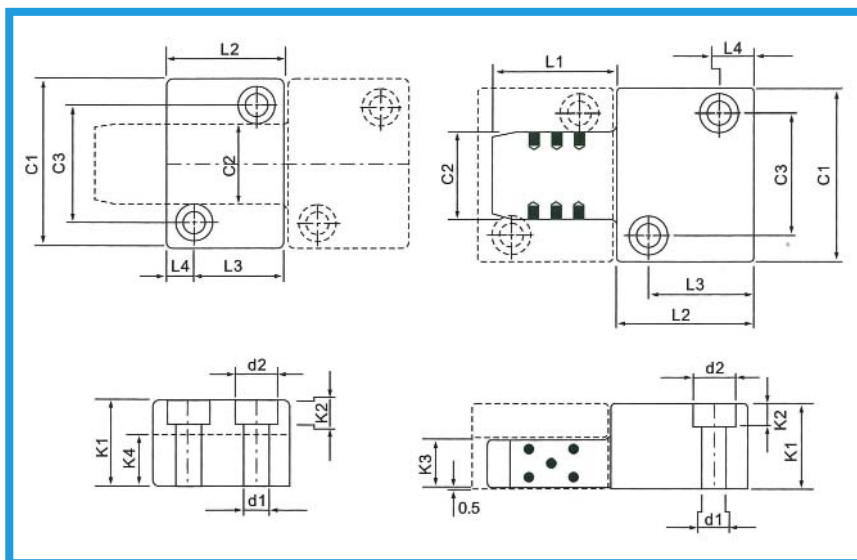
Example of purchasing order: Code

Parte Part	Note Notes
Maschio/Male	Grafite/Graphite
Femmina/Female	PVD

R17/R07

- Centraggio Laterale

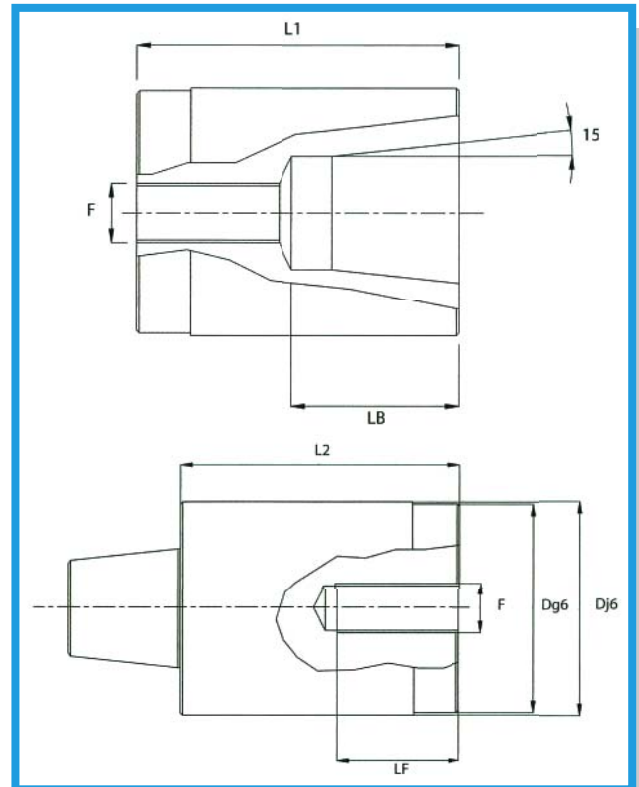
- Side Lock



Parte Part	Note Notes
Maschio/Male	Grafite/Graphite

Esempio di ordinativo: R17/R07 x C2 x L1
Example of purchasing order: R17/R07 x C2 x L1

C2 g5	L1	K4	K3	K2	K1	d2	d1	L4	L3	L2 ^{-0,5 -0,7}	C3	C1
16	20	12	11	6,8	20	11	6,6	7	15	22	26	40
	40											
20	25	14	13	6,8	22	11	6,6	7	19	27	31	45
	50											
25	32	15	14	6,8	25	11	6,6	9	27	36	35	50
	63											
32	40	20	19	9,0	32	15	9,0	11	35	46	45	63
	80											
40	50	23	22	11,0	36	18	11,0	15	40	56	60	85
	100											
50	56	25	24	13,0	40	20	14,0	18	48	66	74	100
	112											



Esempio di ordinativo: CON x D x L
Example of purchasing order: CON x D x L

Tipo Europa/Europe Type						
D	L	L1	L2	LB	LF	FMA
14	34	17	17	8	12	5MA
16	34	17	17	8	12	5MA
20	54	27	27	13	15	8MA
25	54	27	27	15	15	8MA
26	54	27	27	15	15	8MA
30	72	36	36	20	18	10MA
32	72	36	36	20	18	10MA
40	92	46	46	25	18	10MA
42	92	46	46	25	18	10MA

Tipo Lungo/Long Type						
D	L	L1	L2	LB	LF	FMA
16	50	25	25	8	12	5MA
20	64	32	32	13	15	8MA
25	64	32	32	15	15	8MA
32	80	40	40	20	18	10MA
40	100	50	50	25	18	10MA

TIME



DATA

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