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GIANCARLO TESTA

## **COLORIFICIO GIANCARLO TESTA & C. SAS VERNICI INDUSTRIALI SPECIALI**

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## **Technical Data Sheet**

### **PRODUCT : WATER BASED MONOCOMPONENT PAINT FOR GLASS**

Water based monocomponent components enamel for the painting of glass. It has got very good adhesion and resistance to detergents and alcohol. This paint is suitable for the painting of glass bottles for perfumes. The product has carried out a lot of tests for the resistance to solvents, alcohols, steam, abrasion and scratches.

### **CHARACTERISTICS**

We product every color on customer's demand and we carry out the control of the color by spectrophotometer.

The variety of the effects which are realizable is very large and it is attentive to the world tendency of design.

Our water based organic paints are applicable by spray gun.

The drying can be made at room temperature but we suggest to dry the support on oven till 180°C. temperature. The support which has been painted in this way is overprintable.

### **TECHNICAL DATA**

Shelf life : 3 months

Specific Weight : 1,025

### **PREPARATION OF THE REST**

Clean and degrease very well to eliminate every impurity and let to dry.



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### **PREPARATION OF THE PRODUCT**

**GRIPPER** : Add the gripper at 3% on the total weight of the paint

**DILUTION** : If necessary from 5 to 20 % with water.

### **APPLICATION**

By spray gun, manually, with airmix or electrostatic.

### **DRYING- IMPORTANT**

The product hardens also at room temperature, but to obtain the best results we suggest to dry on oven for half an hour at the temperature of 140°C. If we increase temperature the time of permanence on oven decreases.

### **STABILITY AND STORAGE**

The product must be stored in the original tins sheltered from ice and at a minimum temperature of + 10°C. and maximum of + 35°C.

### **IMPORTANT NOTE**

Above-mentioned information is referred to the actual formulation that our firm reserves to change without notice on the base of the results of industrial and laboratory tests.

What is mentioned in this technical data sheet is the result of our best know-how but, since the application method and the application conditions are out from our direct control, we can not give any warranty or charge of any responsibility. It is responsibility of the final operator to verify if the product is suitable for his own necessity.