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GIANCARLO TESTA

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Technical Data Sheet

PRODUCT : IMW Water based 2k enamel for PU

Water based 2 components enamel for the painting of expansive polyurethane

CHARACTERISTICS

The product is suitable for internal and external use with good resistance to alcohol and sweat . Good resistance to UV-ray.

Specific Gravity	1- 1,2
Drying a 40-50°	10-20 sec.
Flammability	Not Flammable
Pot-life	4 hours in closed can
Non Volatile Content 1gr/1h/125°C.	32,20 %

If the system during the processing will increase in viscosity, you can dilute the paint with water up to a maximum of 5-6%.



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APPLICATION

Catalysis at 5% with catalyst CW 7800

Isocyanic catalyst for water based products with high performances

PRODUCT	QUANTITY
IMW Enamel	100 parts in weight
Catalyst CW7800 5%	5 parts in weight

NOTE : **Clean immediately the spray gun with water after use.**

STABILITY AND STORAGE

The product must be stored in their original packing at a temperature Minimum of + 10°C. and maximum of +35°C. It fear the cold.

The product stored in the above mentioned conditions has a stability of 6- 8 months.

IMPORTANT

Above-mentioned information is referred to the actual formulation that our firm reserves to change without notice on the base of the results of industrial and laboratory tests.

What is mentioned in this technical data sheet is the result of our best know-how but, since the application method and the application conditions are out from our direct control, we can not give any warranty or charge of any responsibility.

It is responsibility of the final operator to verify if the product is suitable for his own necessity.