



Ready-to-use, cold applied, ponding water resistant, seamless waterproofing membrane in water dispersion.









USE

Waterproofing of flat and sloped roofs, fiber cement boards, asphalt, bitumen felts, tiles, metal surfaces, foundation and retaining walls, concrete slabs, terraces, balconies, facades, chimney stacks, gutters, eaves, sheds, PU-foam insulated roofs. Also available in root-resistant version (**icoper**^{*}-ar) for planter boxes and roof gardens.

PERFORMANCES

Ready to use, one component. Resistant to ponding water on flat roofs. UV resistant (no need for protective paints). Eco friendly, safe, free from solvents and other harmful substances. Resistant to industrial fumes and aggressive marine environments. Walkable for ordinary maintenance. Seamless. Elastic. Able to conform to irregularly shaped substrates. Quick, safe and easy to apply.

SURFACE PREPARATION

Clean thoroughly and remove dust, loose material or nonadhering particles, grease, oil, formwork release agents, residue from other treatments and anything that may affect proper adhesion.

The support must be dry. Allow complete drying after water blasting.

Seal floor-wall transitions, control and isolation joints with **icojoint** *MS* sealant cartridge.

Expansion joints must be treated separately.



EXIT AIR vent pipes are recommended to allow the outgassing of water vapor. f moist is trapped in the support underneath the waterproofing membrane, it evaporates and expands when temperatures rise under the effect of heat and sunlight.

When outgassing occurs, it may produce pinholes and blistering in a coating. **EXIT AIR** with its nonwoven flange is a specific accessory designed for liquid waterproofing membranes that helps release vapor easily and safely.



icoper

Concrete slabs – Roofs – Fiber cement boards

Smooth out possible unfinished or hollow areas and repair damaged portions.

Prime with **icoper**[®] diluted with ½ liter of water per kg. Coverage of the mixture: approx. 5 sq.mt.



Metal surfaces

Clean thoroughly and remove peeled-off protective paints. Seal the seams preemptively. Apply a rust converter if needed. Prime with **icopox pm 102** anti-corrosion coating. Spread rate: 150 gr/sq.mt.



Clean thoroughly and remove delaminated woodchips. Make sure the surface is sound and dimensionally stable. Prime with **icofiss**. Coverage depends on the absorption rate. Reinforce with icoarm tnt nonwoven.

APPLICATION INSTRUCTIONS

Apply at temperatures between +5°C and +35°C.

Apply to fully cured substrates, as moist and subsequent outgassing may result in blistering or delamination.

Wait for the primer to dry (see "Surface Preparation").

Apply minimum two coats, for a total spread rate of no less than 2 kg/sg.mt. Reinforce with **icoarm** nonwoven where the product is subject to mechanical strain.

Apply consecutive coats in contrasting colors in order to easily check the correct spread rate.

Tools can be cleaned with water while the product is wet.

Avoid applying to damp supports and lightweight screeds, or in case of negative thrust. Do not apply to substrates that may bleed oil. Wait for new bituminous surfaces to fully cure and weather. Wait for new concrete to fully cure. Do not apply to supports with underlying concealed waterproofing. In such cases, please contact our Technical Division Add vapor vents when needed. Avoid applying thick layers in one coat.

Possible residual stickiness can be removed by sprinkling talc or cement. Protect from rain, fog and dew until cured.













Bitumen felts

Restore degraded parts. surface. Spread rate: 75-100 gr/sq.mt.





Wooden surfaces









REMARKS

TECHNICAL DATA

PRODUCT FEATURE	MEASURING UNIT	MEASURE		
Density	gr/ml	1.39		
Solid content	%	72.7		
Drying time (1)	hrs:min	3:15		
Number of coats		min. 2		
Coverage per coat	kg/sq.mt.	1.0		
Dry film thickness (2 kg/sq.mt.)	mm	1.1 (± 1%)		
Viscosity	Pa•s	0.59		
Watertightness (2)		passed		
Water vapor permeability	μ	8000		
Creep resistance (3)	mm	0.3		
Tensile strength	MPa	1.0		
Tensile elongation	%	190		
Fatigue resistance (4)		passed		
Cold flexibility	°C	- 20		
Delamination at $+23^{\circ}$ C (specimens subjected to artificial aging at $+5^{\circ}$ C and $+35^{\circ}$ C) (5)				
		+ 5° C	+ 35°C	
Concrete	kPa	1237	1364	
Tile	kPa	662	600	
Asphalt/ Bitumen felts	kPa	333	354	
Sheet metal	kPa	1528	1605	
Delamination at +23°C (specimens subjected to artificial heat aging in water at +60°C for 30 days) (5)				
Concrete	kPa	2035		
Asphalt/ Bitumen felts	kPa	411		
Resistance to artificial aging (6)	years	10		
Shelf life	months	12		
(1) Measured at +23℃ with 50% R.H.				

PACKAGE



1 • 5 • 10 • 20 Kg (2.2 • 11 • 22 • 44 lbs.)

Application Methods



Brush



Airless Spray

TDS icoper[°]1015



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(1) Measured at +23°C with 50% R.H. (2) Tested in accordance with EOTA TR-003				

(3) Tested in accordance with EOTA TR-009

(4) Tested in accordance with EOTA TR-008

(5) Tested in accordance with EOTA TR-004

(6) Tested in accordance with EOTA TR-010



STORAGE

- Store in a covered, dry area.
- Keep containers tightly closed.
- Do not expose to temperatures below freezing or exceeding +50°C

The manufacturer reserves the right to amend the product specifications without notice.

The above performances were measured according to the standards in force at the time of issue and represent the average results of our tests.

Although highly reliable, they do not construe a binding commitment nor liability for Icobit Italia S.r.l. The purchaser and the end consumer acknowledge responsibility for the product suitability to the intended use.