

## TECHNICAL SPECIFICATIONS

Park Model / Portable Version

Base Size: $\sim 51 \times 35 \mathrm{~m}-167 \times 115 \mathrm{ft}$

| Height: | $\sim 24 \mathrm{~m}-78.7 \mathrm{ft}$ |
| :--- | :--- |
| Track Length: | $\sim 422 \mathrm{~m}-1384.5 \mathrm{ft}$ |
| Type: | Inverted Coaster |
| Vehicles: | 5 |
| N. of Trains: | $2 / 3$ (customizable) |
| Seats/Vehicle: | 2 seats/each |
| Seats/Train: | 10 seats/each |
| Ride Time: | $\sim 93 \mathrm{sec}$ |
| Th. Capacity: | $\sim 1100 / 1500$ passengers/h |
| Speed: | $\sim 17.7 \mathrm{~m} / \mathrm{sec}$ max. (40 mph) |
| Acceleration: | 5 g max |
| Lighting: | $\sim 15 \mathrm{~kW}$ |

Moving Power: $\sim 96 \mathrm{~kW}$


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## Layout



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## STEEL BASEMENT

The basement of the whole ride is designed to selfstanding made using steel pipes connected each other in order to allow the installation on a flat ground space. All parts are hot deep galvanized.

## TRANSPORTATION

All parts of the Attraction are sized to be loaded in containers or semitrailers. Loading of standard version of the attraction can be arranged as follows:

- $\sim 32$ Containers + 3 Flat Rack or
- 30 Semitrailers 14.5 m long


## SUPPORTS / COLUMNS

Round pipes steel fixed on the steel basement, tie roads and diagonals to connect all the columns to each other, all main parts are sandblasted and painted in one colour.

## WEIGHTS

Overall weight of the Attraction is approx. 500 metric Tons.


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## SIDE VIEW

## Layout

## LIFT HILL

Each Train is lifted to the top / peak of the track using a special high resistance chain and a double safety anti roll back device.
The chain is powered by a single AC (VFD controlled) through a gearbox.


## TRACK

All the running track ( $\sim 422$ m, except the stations and lift hill) is a 3 pipes rail with most of the thrill/ exciting roller coaster elements available (dive-drop cobra roll, Immelmann loop, in-line twist dive ... ) on a compact roller coaster design. All track parts are sandblasted and painted in one color.

## BREAKING

Brake runs are fixed magnetic brakes in the station the movements are made using VFD motorized drive tire.

## MAINTENANCE TRACK

1 Maintenance Track to be used both for train maintenance or operate in 2 or 3 trains configuration.

## STATION

Two station design designed for maximize the trains passengers load / unload operations. Stations trains movements are performed using kicker wheel.

## TECHNICAL SPECIFICATIONS

Trains

Steel frame structure, decorated/customizable fiberglass. Each seats has an independent semiautomatic restrain system made with 2 independent hydraulic cylinders (TUV approved).


## TECHNICAL <br> SPECIFICATIONS

Manufacturing

## STRUCTURE MANUFACTURING

The manufacturing of the steel structures will be made according to the EN 1090 standard and executed by primary European manufacturers/supplier.

## PAINTING

- Sandblasting SA $2 / 2,5$
- Primer, Bi-comp. Epoxy $\sim 130 \mu \mathrm{~m}$
- Finish Coat, Acrylic $\sim 70 \mu \mathrm{~m}$
- According to ISO 12944-6 as C3


## CONTROL SYSTEM

Designed according to EN13814: 2019 and The ride operation is controlled by a Safety PLC (TUV Certified)

## STRESS ANALYSIS

Stress analysis of all steel structures and safety related components according to EN-13814/2019 and with finite element method results.

## MAIN COMPONENTS

During the manufacturing, the following suppliers, or equivalent, will be used for main components:

- Bearing: SKF or equivalent quality brand
- Motors: Felm or equivalent quality brand
- Gearboxes: Bonfiglioli
- AC Drivers: ABB
- SAFETY PLC: Allen Bradley


## TECHNICAL DOSSIER

Technical Dossier containing all the following information and documents:

- General Assembly Drawings
- Operational, use, maintenance and installation manual instructions (English language)
- Instruction for emergency evacuation of passengers
- PLC Error List
- Electric, Pneumatic \& Hydraulic schemes







