

BID

COMPLETE WORKING CYCLE:

1. Packages are winded on conical or cylindrical perforated dyeing tubes
2. Chemicals and dye-stuff are mixed and heated to about 40/50°C in the color kitchen
3. Dyeing process: definition of the amount of dyes and chemicals to be injected for the complete distribution and uniformity inside the package
4. Uniformity of printed package is guaranteed both by the **high boost pressure of the hydraulic pump** and by the **suction of the vacuum pump**
5. Placement of packages on special trolleys in a **vacuum steamer** to be **fixed**
6. **Washing** process (soaping)
7. **Drying**

INDUSTRY 4.0

Monitor consumption during the dyeing cycle, and remote assistance to meet the requirements of the industry 4.0

IDEAL TO DYE LARGE BATCHES:

automatic setting guarantees the same effect, from the first to the last bobbin

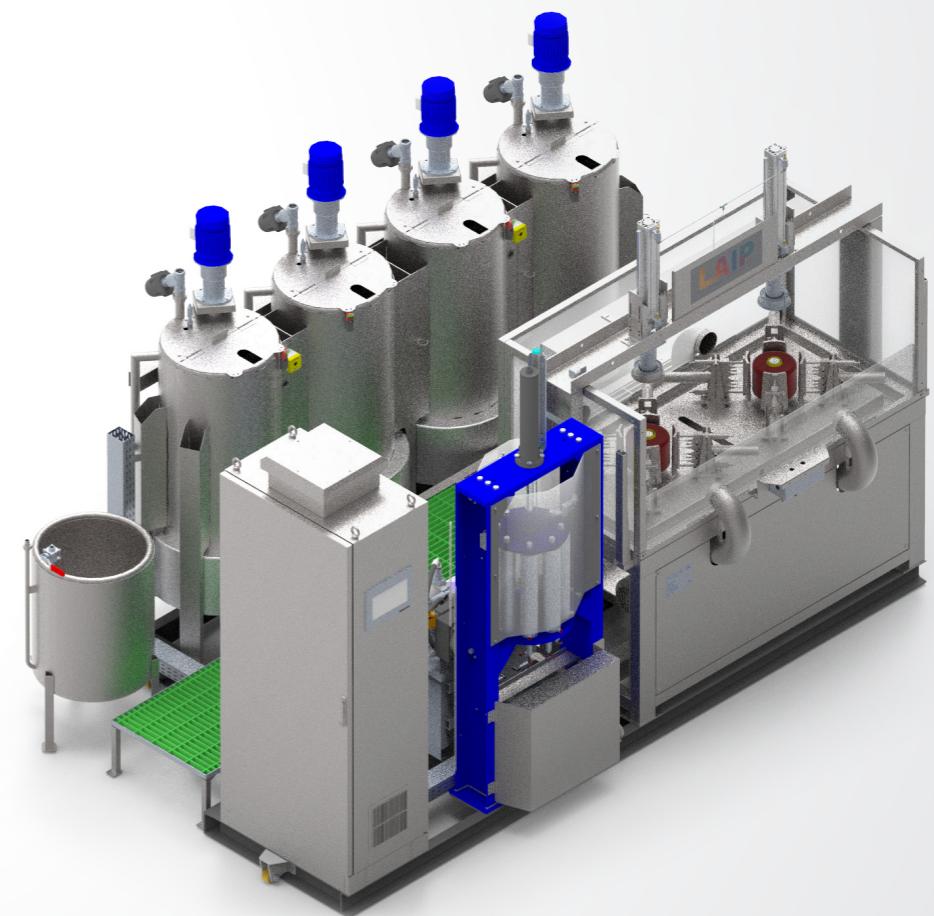
 **PRODUCTIVITY**

 **RELIABILITY**

 **REPEATABILITY**



BOBBINS INJECTION DYEING SYSTEM



Multicoloured printing of yarn in bobbins



L.A.I.P. s.r.l.

Via San Paolo, 405 - 59100 Prato (PO) - Italy

PH: +39 0574 28218 - laip@laip.it - www.laip.it



ACIMIT
ITALIAN TEXTILE MACHINERY

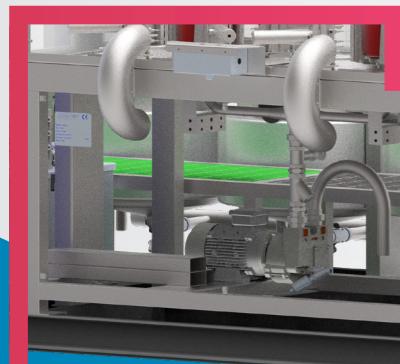
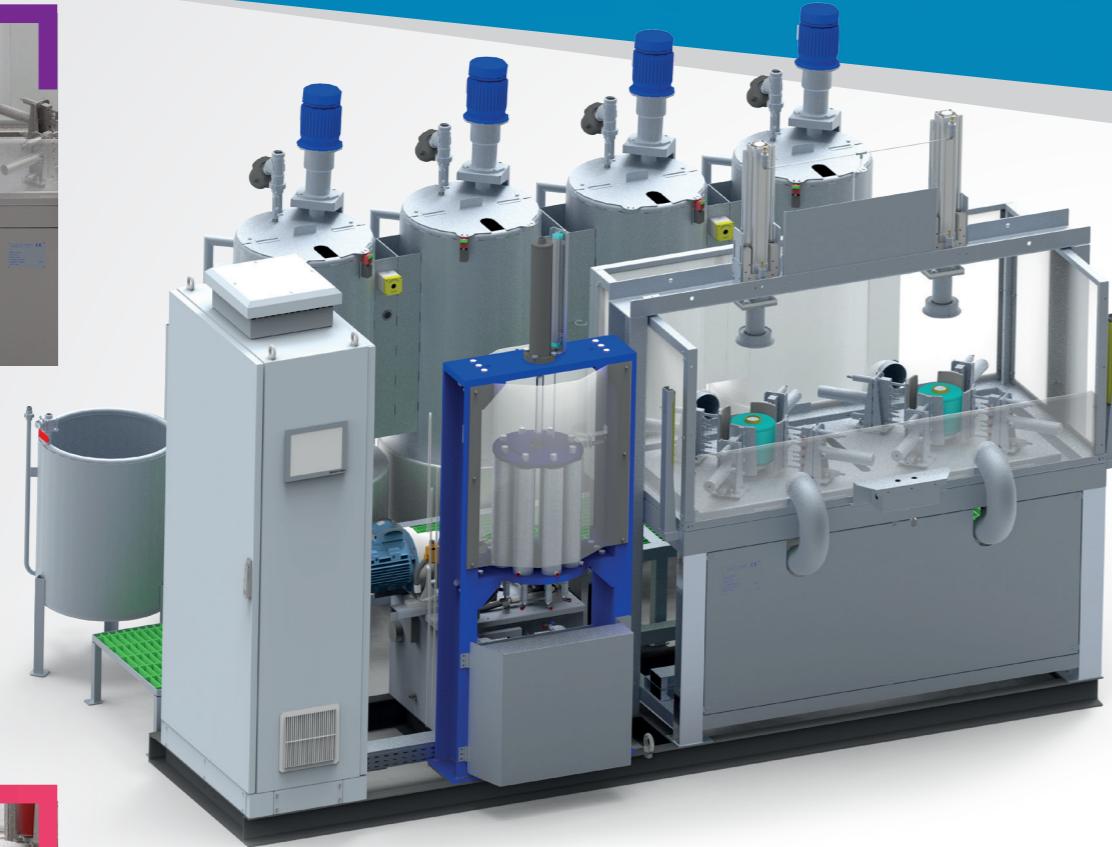
LAIP
Italian Dyeing Technology  SINCE 1958

BID



HYDRAULIC PUMPING UNIT

used for dosing the same amount of solution for an excellent repeatability



VACUUM PUMP

used to move solution from out to in

BID MACHINE

PRINTING UNIT

4/6 colours injection by 16/24 needles



COLOUR KITCHEN

automatic control on every tank to prepare solution



STEAMER

Autoclave made in AISI 304 with indirect steam coil to avoid the effect of yellowing on the yarn.

Vacuum pump fed with water.

The machine is designed to work at high temperature and under vacuum.

Safety valve tested to CE PED.

TECHNICAL DATA

Pressure	Atmospheric
Temperature	90 °C
Number heads	from 1 to 2

<i>Number colours</i>	from 4 to 6
<i>Dyeing needles</i>	from 16 to 24

TECHNICAL DATA

Pressure	2,5 bar max
Temperature	135 °C max
Vacuum	-0,7 bar