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TECHNICAL CHARACTERISTICS OF OUR LINES: F, DISCOVERY, ELEGANT





Metal Working srl quando il metallo prende forma						
	F1 LINE	DISCOVERY LINE	F2 LINE	F5 LINE	F10 LINE	ELEGANT LINE
* Thickness of Structure (mm)	50 - 40 - 30	51,5	51,5-44	55 - 46	70 - 50	60 - 70
Shaft for indoor	✓	~	✓	~	✓	✓
Shaft for outdoor	×	✓	\checkmark	1	1	✓
RAL painting						
Shaft cladding with steel		×	×	1		
Cladding with framed glass	1	1	1	1	~	X
Cladding with Point-fixed glass	×	×	×	×	×	~
Cladding with standard panels	✓	~	×	×	~	✓
Cladding with sandwich panels	*	✓	✓	~	~	×
Shaft-cladding with internal smooth effect	~	*	1	1	×	×
Shaft-cladding with external smooth effect		Standard panels only	×	×	~	~
Cladding installation from inside of the shaft	~	*	1	1	×	×
Cladding installation from outside of the shaft	×	×	×	×	✓	✓
Vertical beams casing						
Horizontal beams casing		•				
Glass-holder profiles visible in mirroring	(In view)	×	×	×	(Transom)	×

Glossary:

Optional



Standard

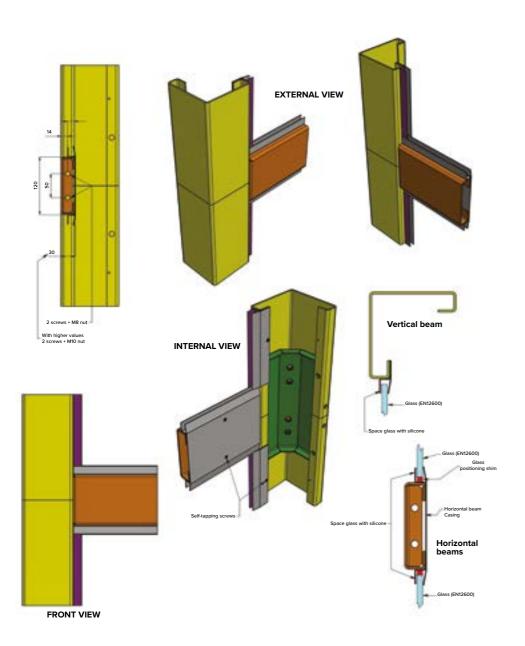
×

X Not Available

NOTE: All steel shafts for outdoor are produced in hot galvanized steel in different thicknesses. Optional for indoor.

* The thickness of the horizontal-beams on the mechanic side may change depending on the lift forces.

F1





We remind you that sealing of all types of cladding and joints between the different parts of the shaft is mandatory in case of shaft explosion to the atmospheric agents, in order to guarantee the protection degree.



OF THICKNESS:

50 - 40 - 30 mm

TYPE OF INSTALLATION:

Indoor ONLY

CHARACTERISTICS:

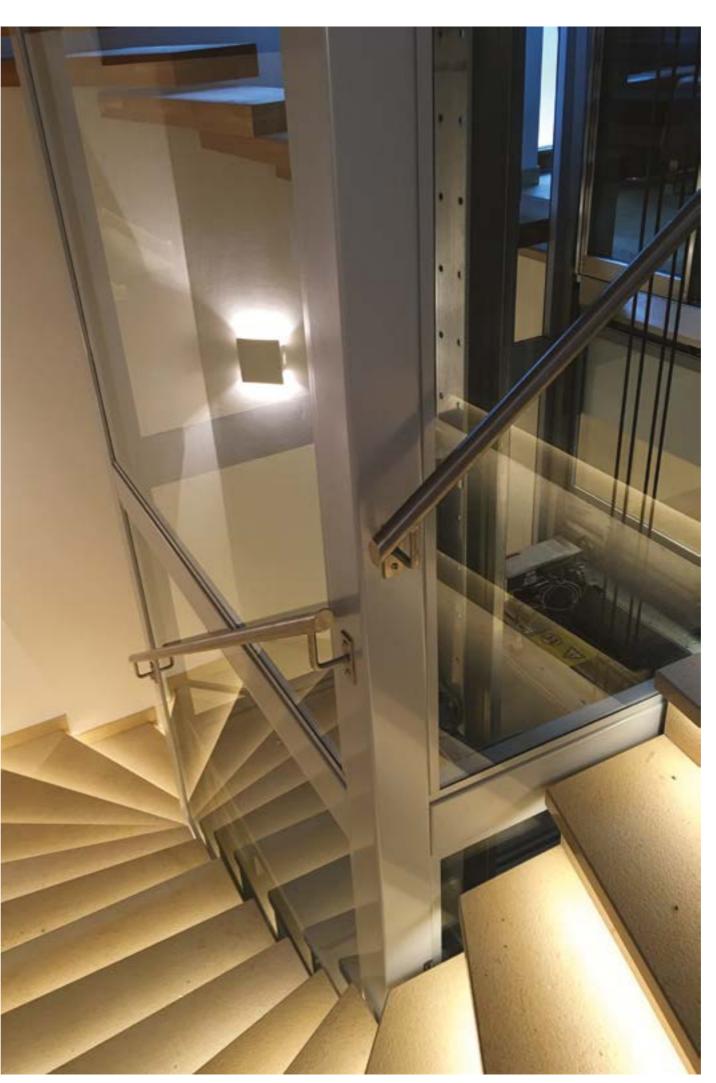
- Cladding installation from inside of the shaft
- Shaft-cladding with internal smooth effect standard (on the outside, a 90° angle will be formed between the glass and the horizontal-beam, with an offset of variable size depending on the thickness of that part)
- On request, glass sheets can be positioned creating the external smooth effect (on the door front, if necessary, extra cladding can be added to ensure the internal smooth effect)

PROS:

- Flexible and adaptable to small spaces
- Reduced structure thickness (with adequate anchorages)
- Possible choice between standard panels, sandwich panels and glass

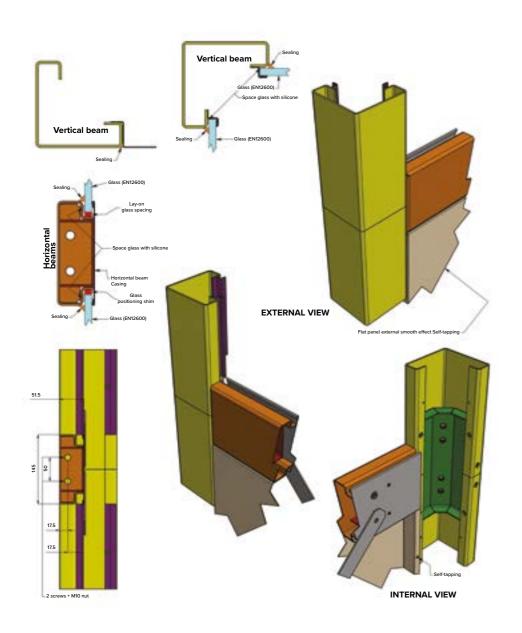


- Accurate assembly
- The glass holders are visible in mirroring
- Structure available only for indoor installation



DISCOVERY

LINE





We remind you that sealing of all types of cladding and joints between the different parts of the shaft is mandatory in case of shaft explosion to the atmospheric agents, in order to guarantee the protection degree.







51,5 mm

TYPE OF INSTALLATION:

Indoor and outdoor

O CHARACTERISTICS:

- · Cladding installation from inside of the
- Shaft-cladding internal smooth effect with glass and sandwich panels (on the outside, a 90° angle will be formed between the glass and the horizontal-beam, with a 35 mm offset)
- On request, casing can be applied to conceal the vertical beams



PROS:

- Speed of installation
- Possibility of installation both for indoor and for outdoor
- · Possible choice between standard panels, sandwich panels and glass

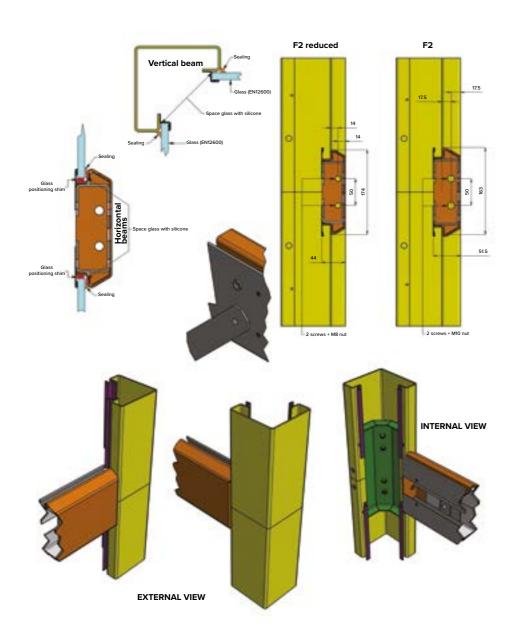


X TO CONSIDER:

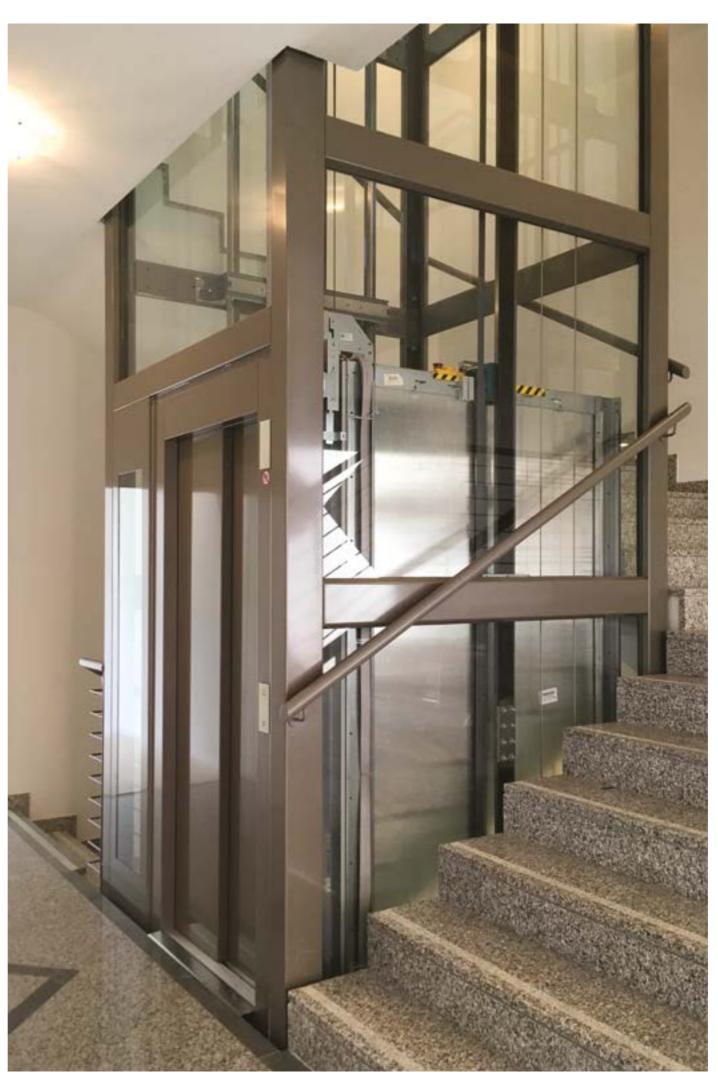
• Inalterable structure thickness

F2 and F5

LINES



We remind you that sealing of all types of cladding and joints between the different parts of the shaft is mandatory in case of shaft explosion to the atmospheric agents, in order to guarantee the protection degree.







OF THICKNESS:

51,5 mm and 44 mm (F2) 55 mm and 46 mm (F5)

TYPE OF INSTALLATION:

Indoor and outdoor

O CHARACTERISTICS:

- Cladding installation from inside of the shaft
- Shaft-cladding internal smooth effect (on the outside, a slanted angle will be created between cladding and the horizon-
- On request, casing can be applied to conceal the vertical beams. The F5 structure is always cladded



PROS:

- Speed of installation for both indoor and
- In the F5 version, the structure can be cladded with different types and finishes
- Possibility of choice between sandwich panels and glass
- The slanted profile of the horizontal-beams ensures that water and snow will not accumulate

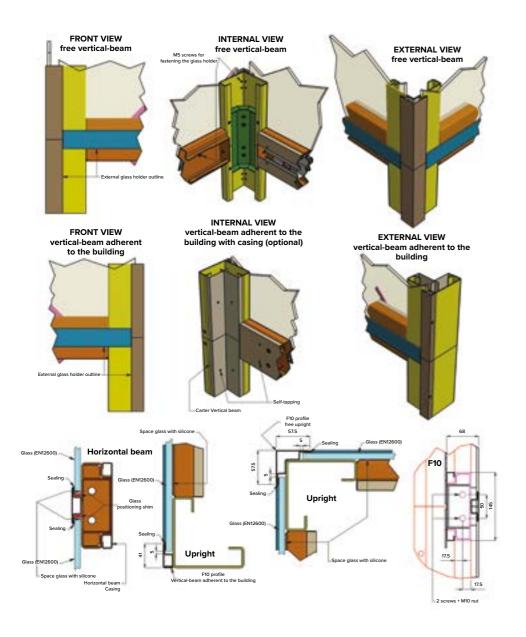


X TO CONSIDER:

- Reduced thickness only for indoor installations
- · Cladding with standard panels not avai-

F10

LINE



NOTES:

We remind you that sealing of all types of cladding and joints between the different parts of the shaft is mandatory in case of shaft explosion to the atmospheric agents, in order to guarantee the protection degree.





OF THICKNESS:

70 mm - 50 mm

TYPE OF INSTALLATION:

Indoor and outdoor

O CHARACTERISTICS:

- Cladding installation from outside of the shaft
- Shaft-cladding external smooth effect with minimal vertical and horizontal glass holder h= 60 mm
- On request, casing can be applied to conceal vertical-beams and horizontal-beams

PROS:

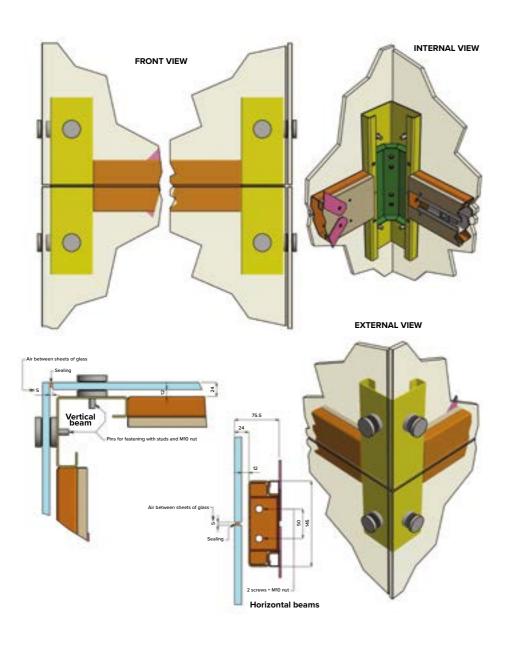
- Highly effective esthetic finishing
- The structure can be cladded with different types and finishes of steel
- Possibility of choice between standard panels (smooth effect with vertical-beams and horizontal-beams) and sandwich panels (which will be positioned in place of the glass)

X TO CONSIDER:

- Reduced thickness only for indoor installation
- With transparent glass the internal profile of the glass-holder is visible

ELEGANT

LINE



We remind you that sealing of all types of cladding and joints between the different parts of the shaft is mandatory in case of shaft explosion to the atmospheric agents, in order to guarantee the protection degree.







60-70 mm

TYPE OF INSTALLATION:

Indoor and outdoor

CHARACTERISTICS:

- Cladding installation from outside of the
- Shaft-cladding with external smooth effect, fastened with stainless steel studs
- On request, casing can be applied to conceal vertical-beams and horizontal-beams

PROS:

- Speed of installation, highly effective esthetic finish
- The structure can be painted in RAL colors, or cladded in steel of various types of finishes
- Continuous exterior wall without visible glass fasteners

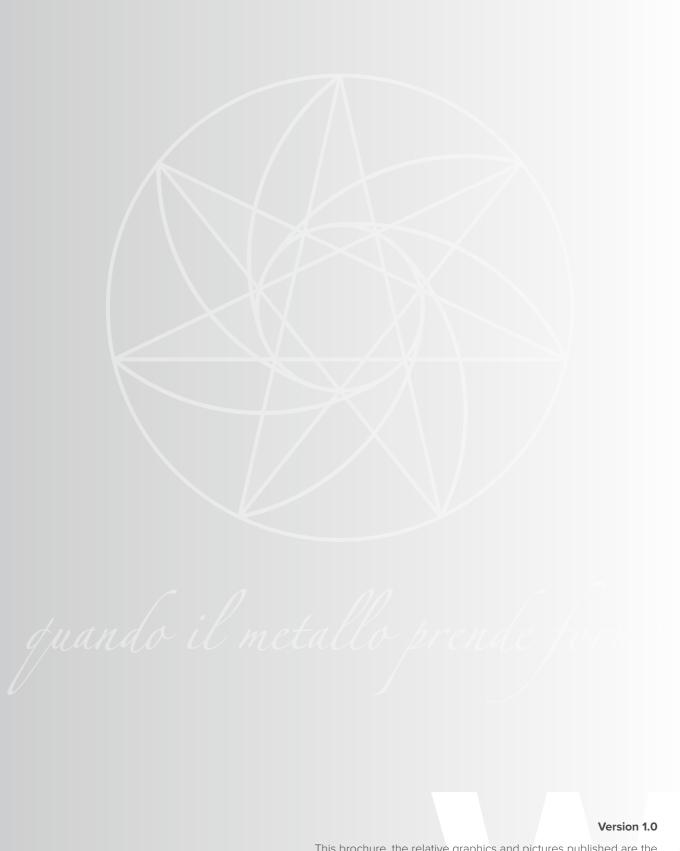
X TO CONSIDER:

- For outdoor installation, adequate sealing between crystal glass panels is ne-
- Absence of internal smooth effect on the door side (double cladding can be requested to achieve this)



PROPERTIES AND GENERAL FEATURES

- If the structure is anchored to at least 3 uprights every 4500 mm, no stiffening will be necessary (full panoramic mirroring). If not, it will be necessary to equip the structure with flat cross bracings or steel strings.
- Standard RAL finish: smooth semi-gloss. Gloss 60. Polyester Powders. For more finishes, it is possible to request feasibility and costs.
- Possibility of supply of floor door wings and complete façade doorframe (instead of the frame and door side panels).
- For MRL installations: possibility of supply of beam and hooks in headroom.
- Bridges, handrails and/or complete façades can be supply to close the landings.
- A wide range of accessories can be supplied, such as: Eaves and gutters in RAL colors, angle profiles between structure and building, closing profiles in pit, etc.
- For Elegant line: it is possible to supply punctual fixing glass with different kind of fasteners such as "spider" studs, "stratified" studs (smooth glass on the outside) and visible loops.
- The thickness of the beams on the guide sides will have to be sized appropriately according to the loads of the lift plant.
- Specially designed vertical-beams and horizontal-beams of reduced size are feasible on models that permit their use (except Discovery) but always subject to verification by our Technical Office.
- For particular requests and/or plants with high capacity, it is possible to supply shafts in steel carpentry appropriately sized. For requests of fire-resistant structures, the carpentry can be painted with special intumescent paint.



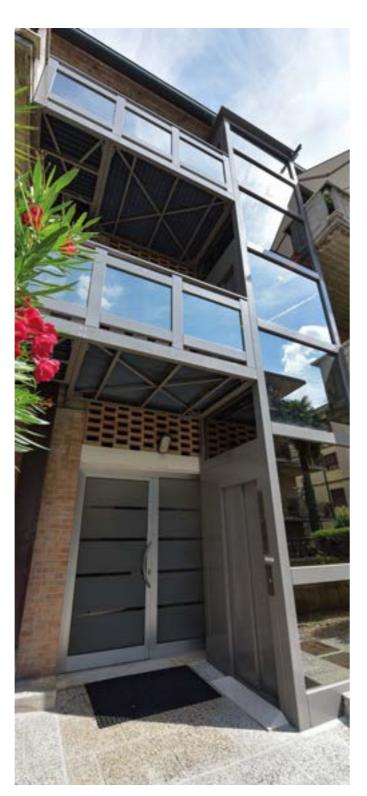
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