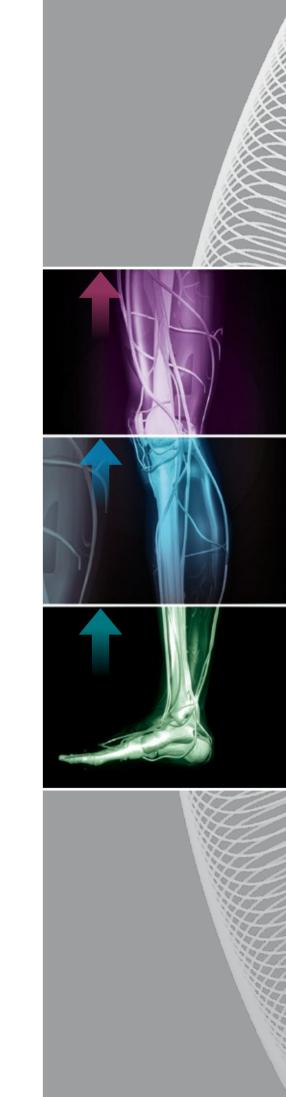




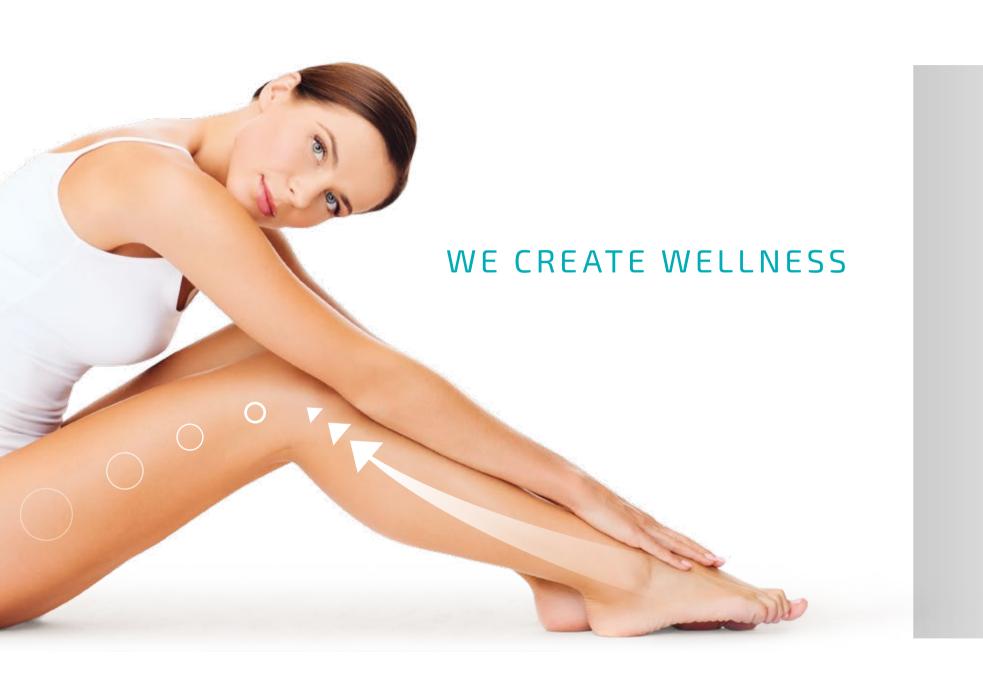
PASSION FOR COMPRESSION





We are what we repeatedly do.
Excellence, then, is not an act, but a habit.

Will Durant



THE COMPANY

6

MEDICAL COMPRESSION 14

HOSPITAL LINE 22

THERAPEUTIC LINE 30

ANTI-ULCER LINE 32

PREVENTIVE SHEER LINE 34

PREVENTIVE COTTON LINE 38

SENSITIVE FEET LINE 40





PASSION FOR COMPRESSION



# Sanyleg, specialized producer of medical compression stockings

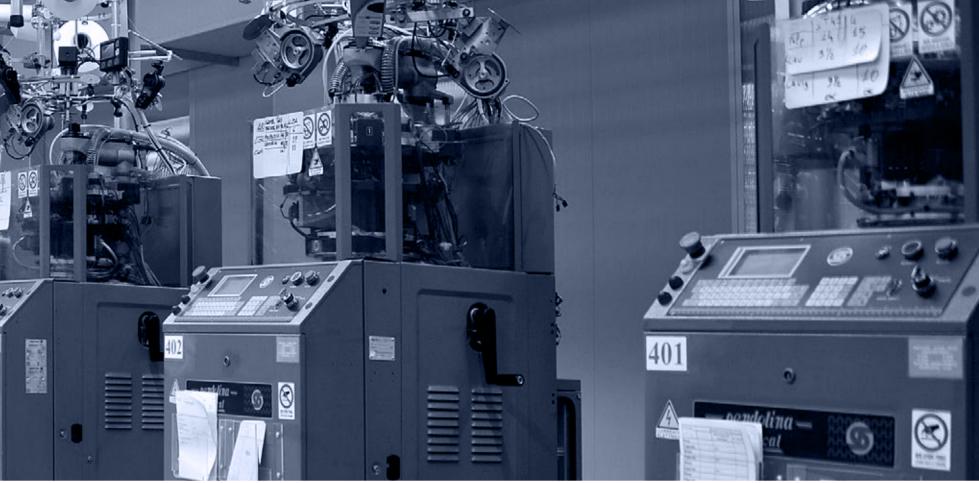
The story of Sanyleg was born in 1993 from an idea by Ida Bombana who, with her husband Alberto Ghelfi, modifies the production of the factory of her father's nylon stockings. Over the years the company has evolved to become what it is today, a highly specialized manufacturer of compression stockings.

Sanyleg's objective is to always be in the forefront when it comes to technical innovation and has a very modern production facility set up to meet extensive quality demands from customers all over the world.

Sanyleg is certified ISO 9001, and ISO13485, the certification for production of medical products. The complete production process, from development to packing and delivery of the products is done in-house, which guarantees total control throughout the production process. The manufacturing is done 100% in Italy.









Daily production capacity:
20.000 pairs of medical stockings

The factory, located in Castel Goffredo, cover 5,000 square metres, wich 500 sq. m administrative offices. In the production-hall the temperature is kept at a constant 25 degrees Celsius and 65% humidity. This is to ensure that the characteristics of the yarns does not change, which is vital for the quality of the finished product.

With about 200 knitting machines running 24 hours a day Sanyleg has production capacity allowing flexibility and short lead-times.



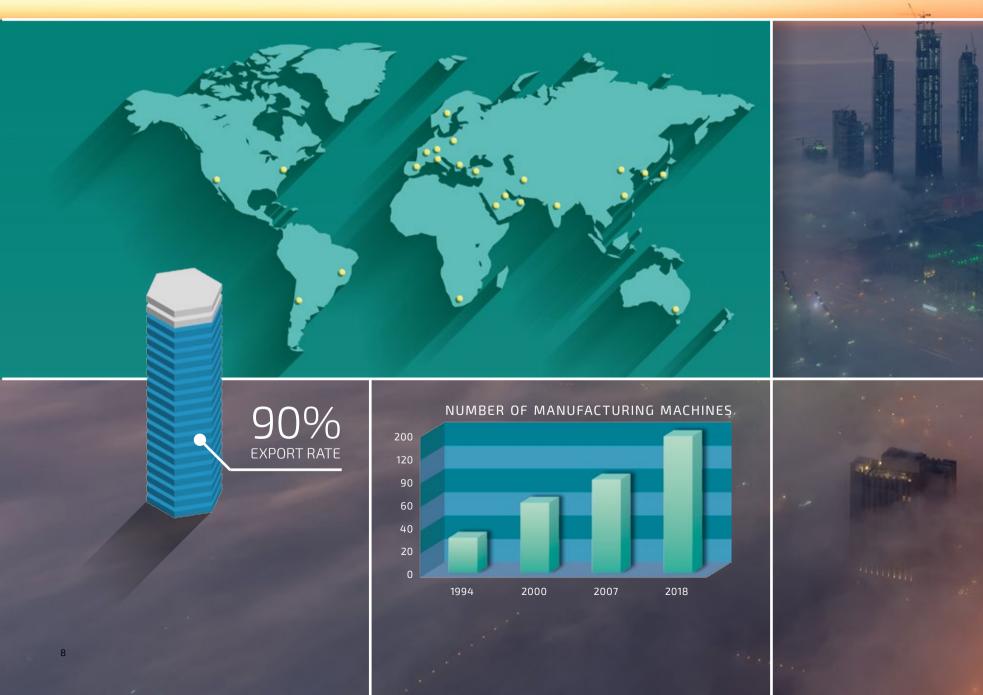


# An international OEM producer

Sanyleg is a full-service Original Equipment Manufacturer producer, specialized in developing and producing customized compression products. With an export rate of 90%, Sanyleg is a truly international company organized to meet various demands from customers all over the world. The service provided by Sanyleg ranges from research and development to packaging and shipping of final products. Sanyleg exports medical and sports articles all over the world. The historical and most important export areas are: Germany, Scandinavia and Japan.



PRIVATE LABEL
MANUFACTURERS ASSOCIATION











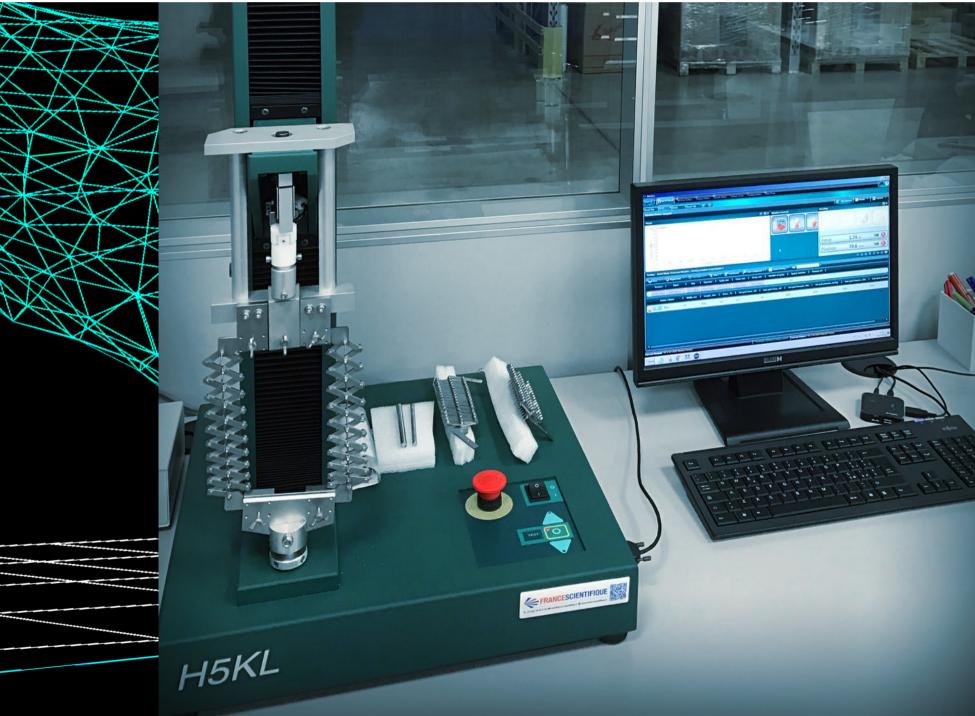






# Research and development

Sanyleg has a well-equipped laboratory where professional compression tests can be done. In particular the Salzmann Professional tester is a valuable resource to ensure the correct medical compression level in each product.



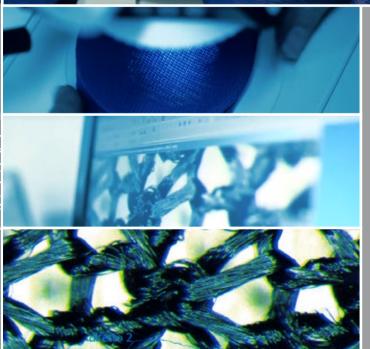












# Advanced and exclusive design of graduated compression articles

As one of the world leading manufacturers of compression socks Sanyleg has a continuous development of new products, implementing findings from the latest research of compression therapy and new materials into the development process. With a close co-operation with leading yarn manufacturers, access to the latest know-how and materials is secured.



**PERFORATING VEIN** 

DEEP VENOUS SYSTEM (POPLITEAL VEIN)

In normal veins the blood flows from the bottom upwards.

In varicose veins the blood flows slowly in the opposite direction, or rather towards the feet.

SUPERFICIAL VENOUS SYSTEM (LARGE SAPHENOUS VEIN)

**PERFORATING VEINS** 

# The facts behind medical compression

Medical compression products have a well-documented effect for prevention and treatment of venous deceases. The effect of compression therapy is achieved by compressing the limb with a graduated compression, strongest at the ankle and decreasing going up the leg. The compression helps the venous return by aiding the blood flow up the leg against gravity.

The compression is measured in millimetres of mercury(mmHg), an accurate measurement unit for pressure. The compression is created by very elastic yarns knitted in special machines programmed to get the exact pressure at certain positions of the sock. These positions are derived from common quality standards.

The leading standards are the German RAL-GZG, AFNOR in France and BSI in Great Britain.

These standards clearly define the procedures how to measure and classify medical compression stockings.

Sanyleg can produce compression stockings according to any standard customers wish to apply.

#### **HEALTHY VEIN**

# Deep vein Superficial vein

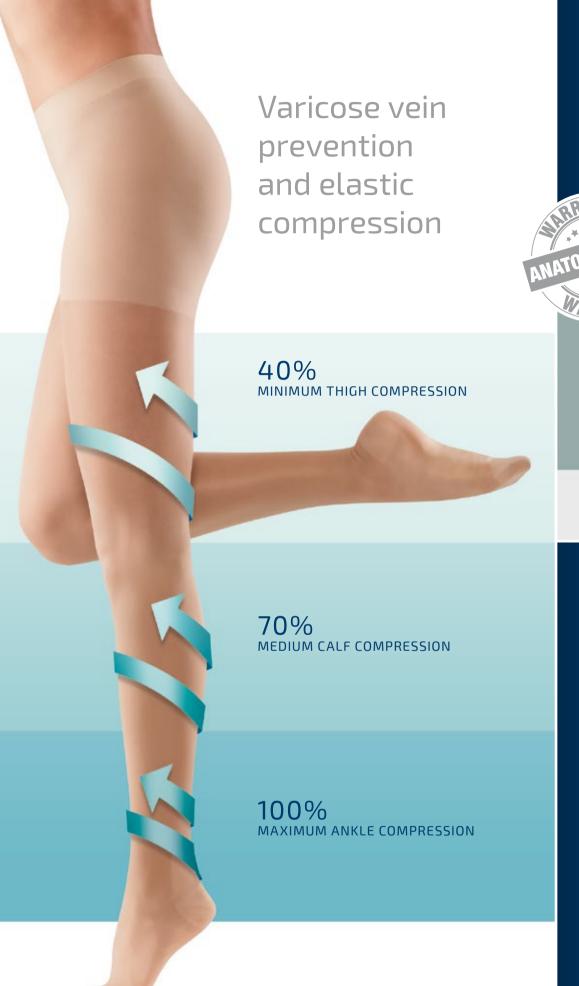
#### Perforating vein

#### **VARICOSE VEINS**



Insufficient closure of the venous valve

The blood flows back, thus increasing the pressure inside the vein itself: this dilation results in varicose veins





# Anatomic heel

All medical compression stockings produced by Sanyleg have an anatomically designed heel produced in machines with reciprocating motion system. This design guarantees:

- Perfect fit around the foot thanks to the positioning of the calcaneus in the heel-pocket.
- Accurate graduated compression obtained by the anatomic design.
- High elasticity and comfort around the ankle and lower leg.

# Alberto Ghelfi, Managing Director and owner of the company

We are committed to give outstanding service to our customers by satisfying each of their requirements with maximum efficiency and punctuality and, above all, with the utmost professionalism in terms of skill and attention to detail. Being primarily focused upon sectors that



will allow our expertise and human resources to excel, our goal is to provide the best products at the most competitive prices by making use of our advanced technologies, our extensive knowhow and our constant and thorough pursuit of new materials. In the spirit of mutual growth and interest, we promote our employees' skills development, expertise through innovation, training and individual experience. And the same growth and interest is shared with our suppliers. Our company complies with the most stringent safety standards, not only for our own protec-

Alberto Gleffi

tion, but also to ensure our customers the very best in terms of reliability and professionalism.

#### In our daily work, we follow these guidelines:

- Continuous development of our skills by encouraging learning, innovation and curiosity
- Continuous improvement of the organization and the effectiveness of our quality system.
- Constant and consciously work to reduce our environmental impact.

In everything we do the overall objective is always to satisfy our customers.



#### CORPORATE SOCIAL RESPONSIBILITY

Every day, Sanyleg strives to excel when it comes to ethical standards. It is owner and director Alberto Ghelfi's true belief that the company's success lies within its ability to constantly work towards meeting environmental requirements and satisfying the needs and expectations of customers and employees.

#### **HUMAN RESOURCES**

Sanyleg's employees, with their motivation and willingness to gain new knowledge, are extremely important in light of the company's key competitive advantages which include high quality and functionality. Sanyleg promotes constant learning and creativity among its employees. Fundamental values include strong team spirit and passion for work.

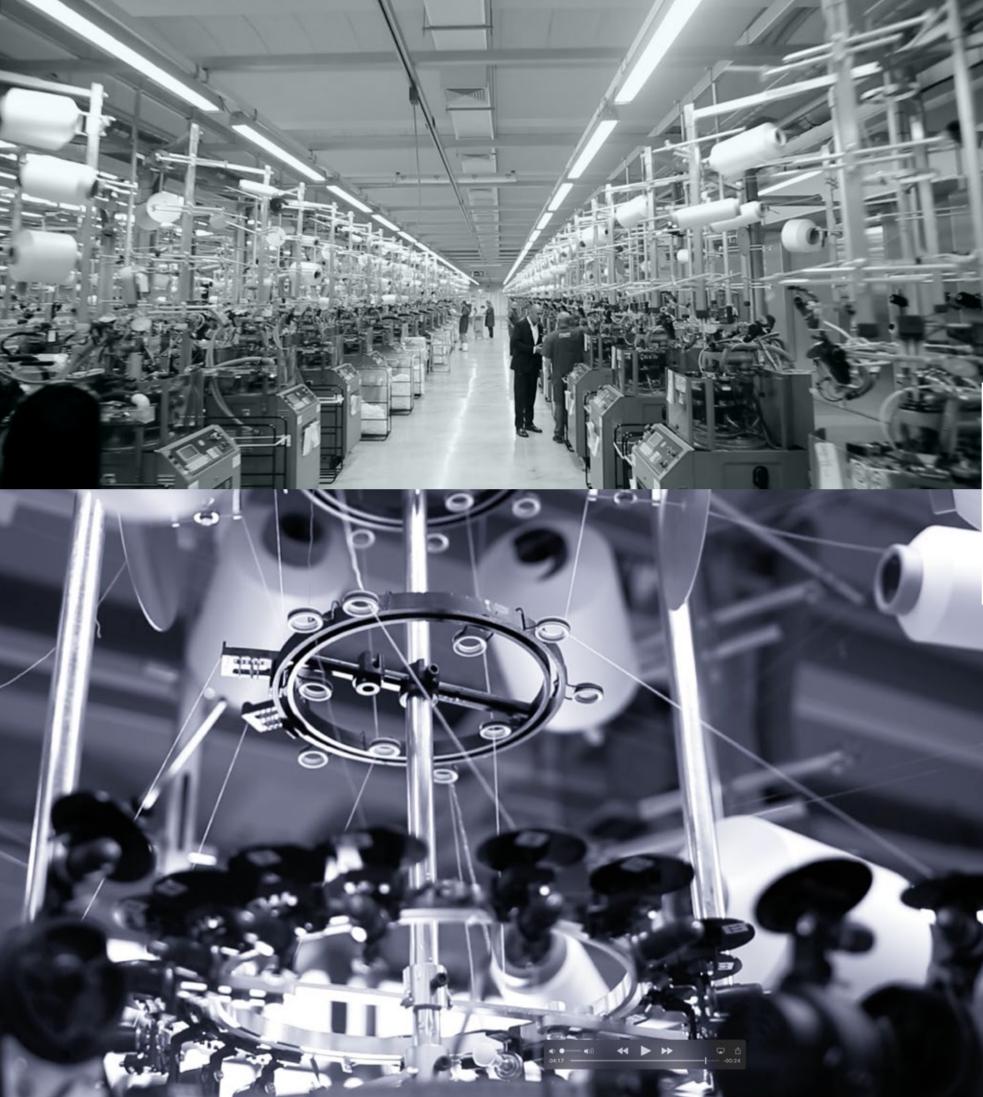
#### **SUSTAINABILITY**

As a keen sailor, Sanyleg's owner and managing director, Alberto Ghelfi, has always lived close to nature and cared for the environment. Sanyleg has an ongoing process in place to minimize the environmental impact of its production and products. Following are some examples:

- Sanyleg has OEKO-TEX certification, as do all of its raw material suppliers.
- · Heat produced by the knitting machines is recycled to heat the water used for the washing machines as well as to heat parts of the building.
- · Water from the washing machines is processed in an additional purifying system before being let out in the public sewer system.
- · To minimize energy consumption, special windows and a special roof have been installed in the building.

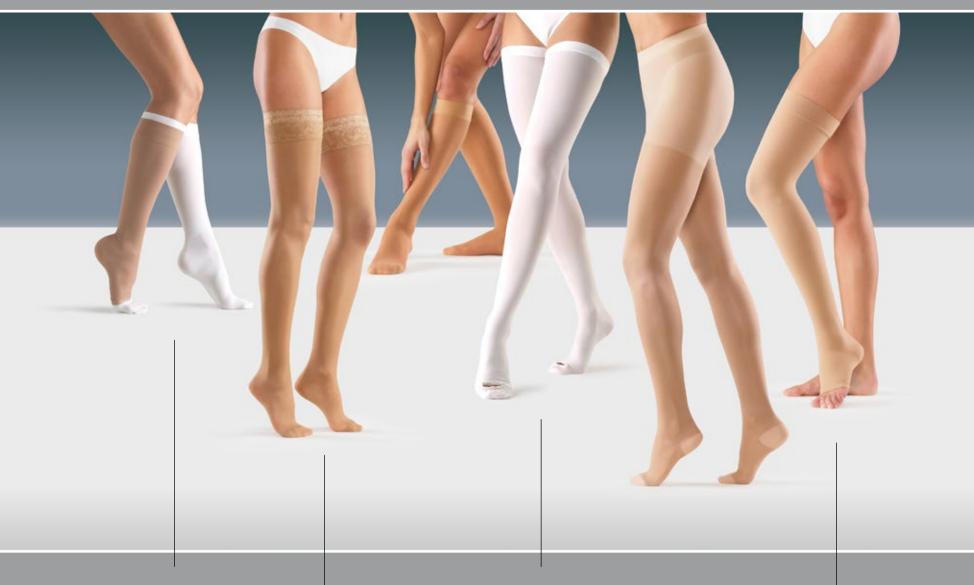
#### **MEETING CUSTOMERS' EXPECTATIONS**

Sanyleg's objective is always to meet its customers' expectations without fail. As a Sanyleg customer, you can always expect excellent service and high-quality products, and you can rest assured that the products you are buying have been produced with respect for people and the environment. Sanyleg has a stable financial base, which enables investments in modern technology, research and constant development, and ensures that we can meet customers' expectations.





# MORE THAN 150 ITEMS IN CUSTOM PRODUCTION



# Anti-ulcer Line

Stockings for the treatment and prevention of leg ulcers and light lymphedema.

# **Hospital Line**

Stockings dedicated to prophylaxis of thromboembolism before, during and after surgery. These stockings represent an excellent means of preventing increased blood viscosity, which can lead to the formation of thrombus.

### Preventive Sheer Line

Knee-highs, socks and pantyhoses for everyday life. For women who want stylish and elegant compression stockings.

## Therapeutic Line

These medical stockings are highly indicated for treating serious venous diseases.
Therapeutic stockings available in Class I, Class II, open toe and closed toe versions.



## Sensitive Feet Line

Non-compression socks with an antishrink cuff, which won't compress or block the circulation, and a flat seam to prevent rubbing or friction.

# **Sports Collection**

Pre-shaped stockings with decreasing compression, recommended for use both during and after sports activities. Particularly helpful for those athletes who suffer from varicose veins.

#### Preventive Cotton Line

Knee socks made of soft cotton combined with elastic fibres to provide proper graduated compression. For men and women, they have been designed for daily wellness.

Sanyleg is one of the biggest European manufacturers of graduated compression stockings. It is one of the most appreciated and reliable suppliers of customized compression socks for wellness and sports. These products are widespread in hospitals, pharmacies and stores of medical devices - and sports - all over the world.



before, during and after surgery.

Thanks to their descending graduated compression, these stockings represent an excellent means of preventing increased blood viscosity, which can lead to the formation of thrombus.

In order to guarantee a good fit and properly graduated compression, a great deal of attention has been dedicated to ensuring the high elasticity of the fabrics.



#### Indications:

- · A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.

#### **Contraindications:**

- · Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- · Vascular disorders of cardiac origin.
- · Legs of larger circumference.

#### Features:

- Decreasing compression from the ankle to the thigh.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Inspection opening on bottom of the foot.







Art. H62 - AD mm/Hg 18-20 (at the ankle) Antiembolism below knee stocking with inspection hole. Comp: 82% Polyamide, 18% Elastane

Art. H61 - AG mm/Hg 18-20 (at the ankle) Antiembolism thigh length with inspection hole and silicon top. Comp: 82% Polyamide, 18% Elastane

Art. H63 - AGT mm/Hg 18-20 (at the ankle) Antiembolism full length stocking with inspection hole, adjustable top, ambidextrous. Comp: 82% Polyamide, 18% Elastane

#### CIRCUMFERENCE

18-20 mm/Hg		Small	Medium	Large	X-Large
	ℓ LENGTH	<b>cB</b> 18 - 22 cm <b>cD</b> 29 - 35 cm <b>cG</b> 43 - 54 cm	<b>cB</b> 22 - 26 cm <b>cD</b> 34 - 40 cm <b>cG</b> 48 - 60 cm	<b>cB</b> 26 - 29 cm <b>cD</b> 39 - 45 cm <b>cG</b> 54 - 66 cm	<b>cB</b> 29 - 32 cm <b>cD</b> 44 - 51 cm <b>cG</b> 60 - 72 cm
AD 1 Pair cD cB	Normal 38 - 43 cm	H62NS	H62NM	H62NL	H62NXL
AG  1 Pair  CD  CB	Normal 70 - 80 cm	H61NS	H61NM	H61NL	H61NXL
AGT  cG  1 Piece  cD  cB	Normal 70 - 80 cm	H63NS	H63NM	H63NL	H63NXL
The different color shade of the inhole identifies the size of the stoo					



























Thanks to their descending graduated compression, these stockings represent an excellent means of preventing increased blood viscosity, which can lead to the formation of thrombus.

In order to guarantee a good fit and properly graduated compression, a great deal of attention has been dedicated to ensuring the high elasticity of the fabrics.





#### Indications:

- · A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.

#### **Contraindications:**

- · Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- · Vascular disorders of cardiac origin.
- · Legs of larger circumference.

#### Features:

- Decreasing compression from the ankle to the thigh.
- True anatomic heel.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Inspection opening on top of the foot.





Art. H52 - AD mm/Hg 18-20 (at the ankle) Antiembolism below knee stocking with inspection hole. Comp: 82% Polyamide, 18% Elastane

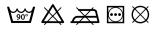
Art. H51 - AG mm/Hg 18-20 (at the ankle) Antiembolism thigh length with inspection hole and silicon top. Comp: 82% Polyamide, 18% Elastane

Art. H53 - AGT mm/Hg 18-20 (at the ankle) Antiembolism full length stocking with inspection hole, adjustable top, ambidextrous. Comp: 82% Polyamide, 18% Elastane

#### CIRCUMFERENCE

			LILLINGE	1102				
18-20	mm/Hg		Small	Medium	Large	X-Large	XX-Large	XXX-Large
		$\ell$ LENGTH	<b>cB</b> 18 - 22 cm <b>cD</b> 29 - 35 cm <b>cG</b> 43 - 54 cm	<b>cB</b> 22 - 26 cm <b>cD</b> 34 - 40 cm <b>cG</b> 48 - 60 cm	<b>cB</b> 26 - 29 cm <b>cD</b> 39 - 45 cm <b>cG</b> 54 - 66 cm	<b>cB</b> 29 - 32 cm <b>cD</b> 44 - 51 cm <b>cG</b> 60 - 72 cm	<b>cB</b> 32 - 35 cm <b>cD</b> 50 - 56 cm <b>cG</b> 67 - 80 cm	<b>cB</b> 32 - 35 cm <b>cD</b> 50 - 56 cm <b>cG</b> 80 - 100 cm
AD		Short 33 - 38 cm	H52CS	H52CM	H52CL	H52CXL	-	-
1 Pair	cD \\delta \ell_\ell D	Normal 38 - 43 cm	H52NS	H52NM	H52NL	H52NXL	H52NXXL	-
сВ		Long 43 - 48 cm	H52LS	H52LM	H52LL	H52LXL	-	-
AG	cG ℓG	Short 60 - 70 cm	H51CS	H51CM	H51CL	H51CXL	-	-
1 Pair	cD \\delta \ell_\ell D	Normal 70 - 80 cm	H51NS	H51NM	H51NL	H51NXL	H51NXXL	H51NXXXL
	cB 🖟 _	Long 80 - 90 cm	H51LS	H51LM	H51LL	H51LXL	-	-
AGT	cG $\ell$ G	Short 60 - 70 cm	H53CS	H53CM	H53CL	H53CXL	-	-
1 Piece	cD \\delta \ell D	Normal 70 - 80 cm	H53NS	H53NM	H53NL	H53NXL	H53NXXL	-
	сВ	Long 80 - 90 cm	H53LS	H53LM	H53LL	H53LXL	-	-
	ent color shade of the tifies the size of the sto							





















Thanks to their descending graduated compression, these stockings represent an excellent means of preventing increased blood viscosity, which can lead to the formation of thrombus.

In order to guarantee a good fit and properly graduated compression, a great deal of attention has been dedicated to ensuring the high elasticity of the fabrics.

#### Indications: Feat

- A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.

#### **Contraindications:**

- · Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- · Vascular disorders of cardiac origin.
- · Legs of larger circumference.

#### Features:

- Decreasing compression from the ankle to the thigh.
- True anatomic heel.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Inspection opening on top of the foot.
- With anti-slip sole







Art. H52 - AS mm/Hg 18-20 (at the ankle) Antiembolism below knee stocking with inspection hole. Comp: 82% Polyamide, 18% Elastane

Art. H51 - AS mm/Hg 18-20 (at the ankle) Antiembolism thigh length with inspection hole and silicon top. Comp: 82% Polyamide, 18% Elastane

The insole with anti-slip silicone inserts helps prevent slipping and falling

#### CIRCUMFERENCE

	18-20 r	nm/Hg		Small	Medium	Large	X-Large	XX-Large
			ℓ LENGTH	<b>cB</b> 18 - 22 cm <b>cD</b> 29 - 35 cm <b>cG</b> 43 - 54 cm	<b>cB</b> 22 - 26 cm <b>cD</b> 34 - 40 cm <b>cG</b> 48 - 60 cm	<b>cB</b> 26 - 29 cm <b>cD</b> 39 - 45 cm <b>cG</b> 54 - 66 cm	<b>cB</b> 29 - 32 cm <b>cD</b> 44 - 51 cm <b>cG</b> 60 - 72 cm	<b>cB</b> 32 - 35 cm <b>cD</b> 50 - 56 cm <b>cG</b> 67 - 80 cm
	AD		Normal 38 - 43 cm	H52 AS NS	H52 AS NM	H52 AS NL	H52 AS NXL	H52 AS NXXL
and ensure the best compression efficiency and the best comfort of use.	1 Pair	cD \\ cB \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Long 43 - 48 cm	H52 AS LS	H52 AS LM	H52 AS LL	H52 AS LXL	-
ncy and the b	AG	$\sum$	Short 60 - 70 cm	H51 AS SS	H51 AS SM	H51 AS SL	H51 AS SXL	-
ression efficie	1 Pair	cG ℓG cD ℓD	Normal 70 - 80 cm	H51 AS NS	H51 AS NM	H51 AS NL	H51 AS NXL	H51 AS NXXL
ne best compi		сВ	Long 80 - 90 cm	H51 AS LS	H51 AS LM	H51 AS LL	H51 AS LXL	-
and ensure tl		ent color shade of the inspe the size of the stocking.	ection hole SHORT NORMAL LONG					



Registered Design Nr 003501394-0001/0008





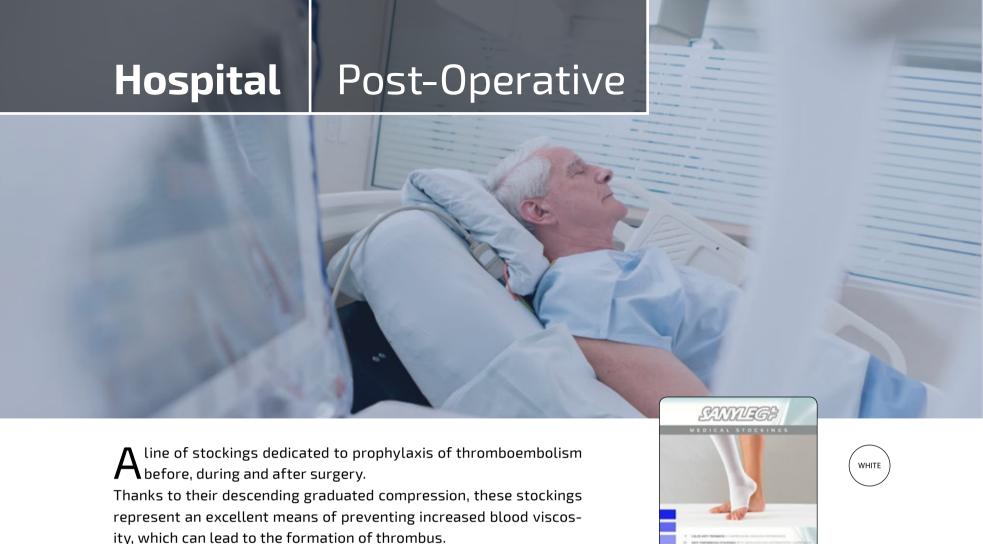












Indications:

elasticity of the fabrics.

 A valid aid in preventing thromboembolisms linked to surgical interventions.

In order to guarantee a good fit and properly graduated compression, a great deal of attention has been dedicated to ensuring the high

- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.

#### **Contraindications:**

- · Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- · Vascular disorders of cardiac origin.
- · Legs of larger circumference.

#### Features:

- Decreasing compression from the ankle to the thigh.
- True anatomic heel.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- · Open toe.





Art. H55 mm/Hg 23-35 (at the ankle) Antiembolism thigh length with open toe and silicon top. Comp: 65% Polyamide, 35% Elastane

CIRCUMFERENCE

#### Small Medium X-Large XX-Large XXX-Large Large **cB** 18 - 22 cm **cB** 22 - 26 cm **cB** 26 - 29 cm **cB** 29 - 32 cm **cB** 32 - 35 cm **cB** 32 - 35 cm $\ell$ **cD** 50 - 56 cm **cD** 50 - 56 cm **cD** 29 - 35 cm **cD** 34 - 40 cm **cD** 39 - 45 cm **cD** 44 - 51 cm LENGTH **cG** 43 - 54 cm **cG** 48 - 60 cm **cG** 54 - 66 cm **cG** 60 - 72 cm **cG** 67 - 80 cm **cG** 80 - 100 cm AG сG $\ell$ G 1 Pair Normal H55NS H55NM H55NL H55NXL H55NXXL H55NXXXL 70 - 80 cm cD

Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.



23-35 mm/Hg



hole identifies the size of the stocking.

The different color shade of the inspection





NORMAL

















# Therapeutic

# Elastic Stockings Class I-II



These articles are manufactured with a fabric type and a special processing technique in order to ensure an "opaque" appearance.

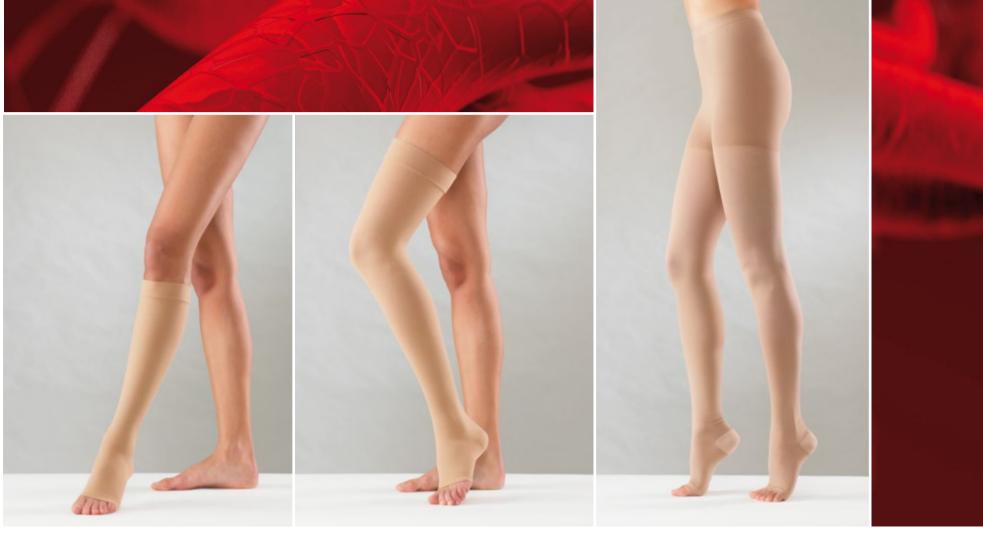
Our continuous research, in fact, has allowed us to obtain a special fabric type that maintains maximum elasticity while also ensuring an optimal aesthetic design. These articles are highly indicated for treating serious venous diseases.

Sanyleg therapeutic stockings are available in Class I, Class II, open toe and closed toe versions. It is recommended to obtain a medical evaluation and prescription prior to using these products.

Class I - 18-21 mm/Hg Class II - 23-32 mm/Hg







Class I - Art. T31 Comp: 78% Polyamide, 22% Elastane Class II - Art. T41 Comp: 70% Polyamide, 30% Elastane

Open toe knee sock with graduated compression and non-restricting top. Also available with closed toe.

Class I - Art. T32

Comp: 78% Polyamide, 22% Elastane Class II - Art. T42

Comp: 70% Polyamide, 30% Elastane

Open toe stocking with graduated compression. Also available with closed toe.

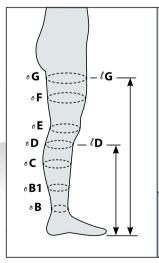
Class I - Art. T33

Comp: 78% Polyamide, 22% Elastane

Class II - Art. T43

Comp: 70% Polyamide, 30% Elastane

Open toe tights with graduated compression and highly elastic briefs. Also available with closed toe.



Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.

		X-Small	Small	Medium	Large	X-Large	XX-Large
		1	2	3	4	5	6
Œ	e B	18 - 20	20 - 22	22 - 24,5	24,5 - 27	27 - 30	30 - 33
e (cm)	c <b>B</b> 1	23 - 27	25 - 30	27 - 33	30 - 36	32 - 38	35 - 41
erenc	c C	28 - 33	31 - 37	33 - 41	36 - 45	39 - 48	42 - 51
Circumference	c D	26 - 31	29 - 35	31 - 39	34 - 43	37 - 46	40 - 49
Ċ	c E	30 - 36	33 - 40	35 - 43	39 - 47	41 - 50	44 - 54
	c F	41 - 51	45 - 58	47 - 61	52 - 67	55 - 71	61 - 77
	ε <b>G</b>	41 - 54	45 - 61	47 - 64	52 - 70	55 - 75	61 - 81
(cm) ר	ℓG	70 - 85	70 - 85	70 - 85	70 - 85	70 - 85	70 - 85
Length	ℓD	38 - 49	38 - 49	38 - 49	38 - 49	38 - 49	38 - 49



















A combination of two stockings for the treatment and prevention of leg ulcers and light lymphedema. This kit represents an ideal alternative to traditional elastic straps.

The use of high quality fabrics and advanced technologies has redefined comfort and has set new standards for performance throughout the hosiery industry.

The combination of a light and silky initial layer **(A)** with a second layer **(B)** has provided for exceptional results in terms of both wearability and aesthetics.

The white knee sock allows the open-toe beige stocking to slide more easily, thus preventing friction and rubbing while at the same time providing for a higher combined level of compression.

Total compression: 40 mm/Hg.







Art. D121

White Liner - mm/Hg 10

Comp: 90% Poliyamide, 10% Elastane

Art. D101

Beige open toe stockings - mm/Hg 30

Comp: 77% Polyamide, 23% Elastane

Total compression: mm/Hg 40



	Small	Medium	Large	X-Large	XX-Large
<b>B</b> cm	30,5 - 37,5	33 - 40	35,5 - 43	38 - 46	40 - 49
<b>C</b> cm	19,5 - 25,5	21,5 - 27,5	22,5 - 29,5	23 - 32	23,5 - 34
<b>D</b> cm	20,5 - 24	23 - 26	25,5 - 29,5	26,5 - 32,5	26,5 - 32,5

























These articles are made to order, minimum quantities to be agreed upon request.



#### Medium Compression Level:

#### 70 den - 10-14 mm/Hg. at the ankle

Ideal for those who would like to initiate a prevention program, but are mainly interested in the comfort and well-being offered by elastic compression stockings. This article is even available in a honeycomb fabric version (net fabric).

#### **High Compression Level:**

#### 140 den - 15-21 mm/Hg. at the ankle

Ideal for those suffering from the initial signs of ankle swelling and discomfort.

This level of compression is also highly indicated for the initial formation of varicose veins. The product's compression level supports and massages the leg, thus providing effective relief throughout the day. While this product line boasts an extremely elegant design, particular attention has also been dedicated to maximum elasticity, which is ensured through the use of a honeycomb fabric (net fabric). It is recommended to seek the advice of a physician prior to use.

# Maximum Compression Level: 280 den – mm/Hg. 25-27 at the ankle

Ideal for those suffering from persistent ankle swelling and discomfort.

This level of compression is also highly indicated for the initial formation of varicose veins. The product's compression level continuously supports and massages the leg, thus providing effective relief throughout the day. This article is produced exclusively in honeycomb fabric (net fabric). It is recommended to seek the advice of a physician prior to use.





# Knee-Highs

Art. B11 - 70 den - mm/Hg 10-14 (at the ankle)

Knee-high with medium graduated compression, comfort top, honey comb mesh.

Sizes: S/M, L/XL

Comp. 85% Polyamide, 15% Elastane

**MEDIUM** 

Art. P21 - 140 den - mm/Hg 15-21 (at the ankle)

Knee-high with a strong graduated compression, comfort top, honey comb mesh.

Sizes: S/M, L/XL

Comp. 79% Polyamide 21% Elastane

**STRONG** 

Art. M31 - 280 den - mm/Hg 25-27 (at the ankle)

Knee-high with extra strong graduated compression, comfort top, honey comb mesh.

Sizes: S/M, L/XL

Comp. 77% Polyamide, 23% Elastane

**EXTRA STRONG** 





Shoe size	Small - Medium	Large - X-Large
European	35 - 38	39 - 42
US - Women	6½ - 8	8 - 10























# Stay Ups

**Art. B13 - 70 den - mm/Hg 10-14** (at the ankle)

Stay up with a light graduated compression, with silicon lace top, honey comb mesh. Sizes: S, M, L, XL

Comp. 84% Polyamide, 16% Elastane

**MEDIUM** 

Art. P23 - 140 den - mm/Hg 15-21 (at the ankle)

Stay up with a strong graduated compression, with silicon lace top, honey comb mesh. Sizes: S, M, L, XL

Comp. 79% Polyamide, 21% Elastane

**STRONG** 

Art. M33 - 280 den - mm/Hg 25-27 (at the ankle)

Stay up with an extra strong graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 77% Polyamide, 23% Elastane

**EXTRA STRONG** 

SANTEGE





#### WEIGHT

		lbs	88	93,5	99	105	110	116	121	127	132	138	143	149	154	160	165	171	177
		kg	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	78	85
	4′ 11′′	150 cm																	
	5′ 00″	152,5 cm			6														
	5′ 1′′	155 cm			2														
	5′ 2″	157,5 cm							/										
	5′ 3″	160 cm																	
= [	5′ 4″	162,5 cm																	
5	5′ 5″	165 cm									-								
= [	5′ 6′′	167,5 cm																	
	5′ 7″	170 cm												>					
	5′ 8″	172,5 cm																	
	5′ 9″	175 cm																	
	5′ 10″	178 cm																	
	5′ 11″	180,5 cm																	



























# Pantyhoses

**Art. B14 - 70 den - mm/Hg 10-14** (at the ankle)

Pantyhose with a medium graduated compression, reinforced body, honey comb mesh.

Sizes: S, M, L, XL, XXL

Comp. 84% Polyamide, 16% Elastane

**MEDIUM** 

Art. P24 - 140 den - mm/Hg 15-21 (at the ankle)

Pantyhose with a strong graduated compression, reinforced body, honey comb mesh. Sizes: S, M, L, XL, XXL

Comp. 79% Polyamide, 21% Elastane

**STRONG** 

Art. M34 - 280 den - mm/Hg 25-27 (at the ankle)

Pantyhose with an extra strong graduated compression, with reinforced body, honey comb mesh.

Sizes: S, M, L, XL, XXL

Comp. 77% Polyamide, 23% Elastane

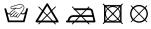
**EXTRA STRONG** 





#### WEIGHT

	lbs	88	93,5	99	105	110	116	121	127	132	138	143	149	154	160	165	171	177
	kg	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	78	85
4′ 11′′	150 cm																	
5′ 00′′	152,5 cm			G														
5′ 1″	155 cm			2														
5′ 2″	157,5 cm							7										
5′ 3″	160 cm																	
5′ 4″	162,5 cm																	
5′ 5″	165 cm										7							
5′ 6″	167,5 cm													7				
5′ 7′′	170 cm													7				
5′ 8″	172,5 cm																	
5′ 9′′	175 cm															V	VI	
5′ 10′′	178 cm																	
5′ 11′′	180,5 cm																	











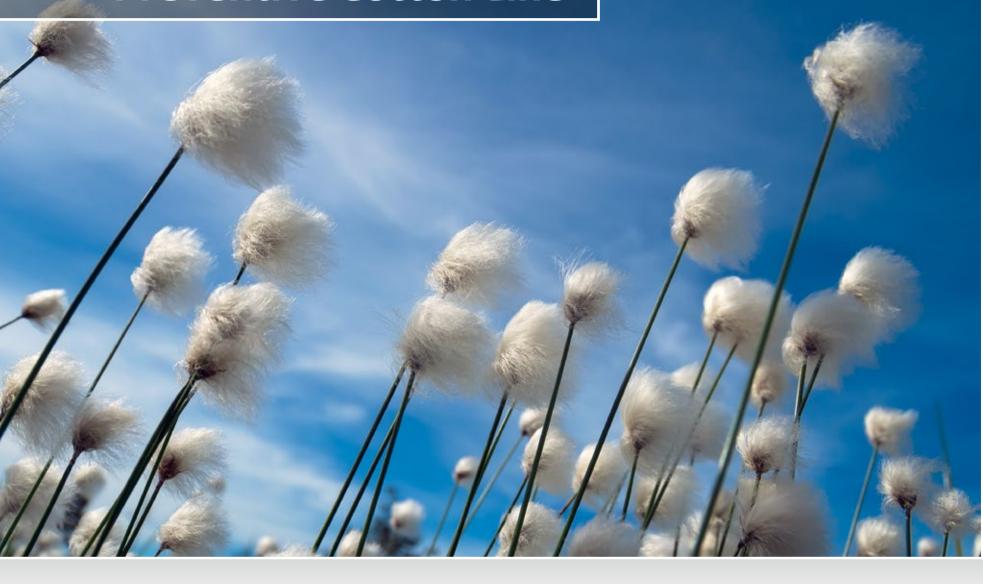








# **Preventive Cotton Line**



Kee socks made from soft cotton combined with elastic fibres to provide proper graduated compression.

The company's vast experience in the field of stockings and tights has been skilfully employed to create this range of unisex socks in soft cotton, designed to ensure maximum daily wellness.

An extremely versatile and comfortable article, available in four solid colour variants.

The company has dedicated special attention to the development of this cotton product line in order to ensure maximum fibre quality, along with an extremely soft elastic cuff that offers high levels of expandability: all to ensure maximum comfort and wellness throughout the day. This product line also offers four different compression levels.

Light Compression Level 6-10 mm/Hg. at the ankle

For daily wellness and comfort.

Medium Compression Level 14-16 mm/Hg. at the ankle

To help prevent discomfort and heaviness in the legs.

High Compression Level
15-21 mm/Hg. at the ankle
To holo provent the enset of

To help prevent the onset of venous disease.

Maximum Compression Level 25-27 mm/Hg. at the ankle

For use as a valid aid in the treatment of vascular diseases.



# **Unisex Cotton Socks**

Art. CO2 - mm/Hg 6-10 (at the ankle)

Cotton knee-high with a light graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 70% Cotton, 27% Polyamid, 3% Elastane

LIGHT

Art. B12 - mm/Hg 14-16 (at the ankle)

Cotton knee-high with a medium graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 67% Cotton, 26% Poliyamide, 7% Elastane

**MEDIUM** 

Art. P22 - mm/Hg 15-21 (at the ankle)

Cotton Knee-high with a strong graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 63% Cotton, 27% Polyamide, 10% Elastane

**STRONG** 

Art. M32 - mm/Hg 25-27 (at the ankle)

Cotton Knee-high with extra strong graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 61% Cotton, 24% Polyamide, 15% Elastane

**EXTRA STRONG** 

Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 6½	6½ - 8	8 - 91/2	9½ - 11	11 - 12½
US - Women	6½ - 8	8 - 10	10 & over	-	-

































# **Sensitive Feet Line**

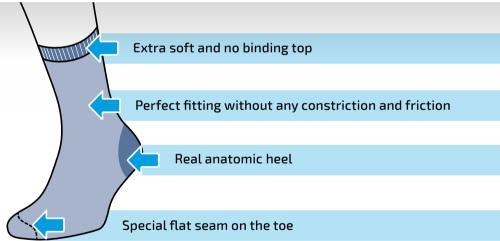
# Diabetic Sock



Sanyleg's experience in the field of medical stockings has allowed it to develop a type of sock that offers maximum comfort and is highly indicated for those who suffer from sensitive feet as a result of certain conditions, such as diabetes and arthritis.

Non-compression socks with an anti-shrink cuff, which won't compress or block the circulation, and a flat seam to prevent rubbing or friction. Thanks to our special processing techniques, these socks are capable of providing a perfect fit without sliding down, thus avoiding any unwanted creases and wrinkles.

The Sanyleg comfort sock is even suitable for those who are not suffering from any particular disorders, but simply want to enjoy the comfort of having healthy feet.











Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 61/2	6½ - 8	8 - 91/2	9½ - 11	11 - 12½
US - Women	61/2 - 8	8 - 10	10 & over	-	-

























#### Art. D61

Short sock without compression, non-marking top with reinforcement in the most sensitive areas and flat toe stitching.

Comp: 80% Cotton, 15% Polyamide, 5% Elastane



# 4 great reasons for choosing Sanyleg

ONE OF THE WORLD'S BEST MEDICAL STOCKING MANUFACTURERS

Choosing Sanyleg garments allows the consumer to come into direct contact with the producer, the benefits of which are two-fold: competitive prices and constantly avant-garde products. Because each garment is 100% Italian made, Sanyleg can guarantee that all of its products are manufactured under the most stringent supervision.

SELECTION OF ONLY THE HIGHEST QUALITY MATERIALS

The yarns used for each garment are critical for ensuring a high standard of quality. The study and research that go into finding new manufacturing solutions draw upon the valuable collaborative relationships that Sanyleg shares with its Swiss, German and Italian suppliers.

MARKET KNOWLEDGE AND INNOVATIVE IDEAS

Sanyleg has years of international sales experience behind it.

Ever aware of the need to create new products and upgrade existing ones, Sanyleg is always quick to determine the demands of the market and anticipate its rapid changes.

A RELIABLE AND COMPETITIVE PARTNER

With cutting-edge production workshops and a desire to be cost-efficient, Sanyleg succeeds in producing high quality garments at very competitive prices. It is for this reason that Sanyleg has become supplier and partner to some of the world's most prestigious multinational firms.





ITALY M A D E 

2018

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